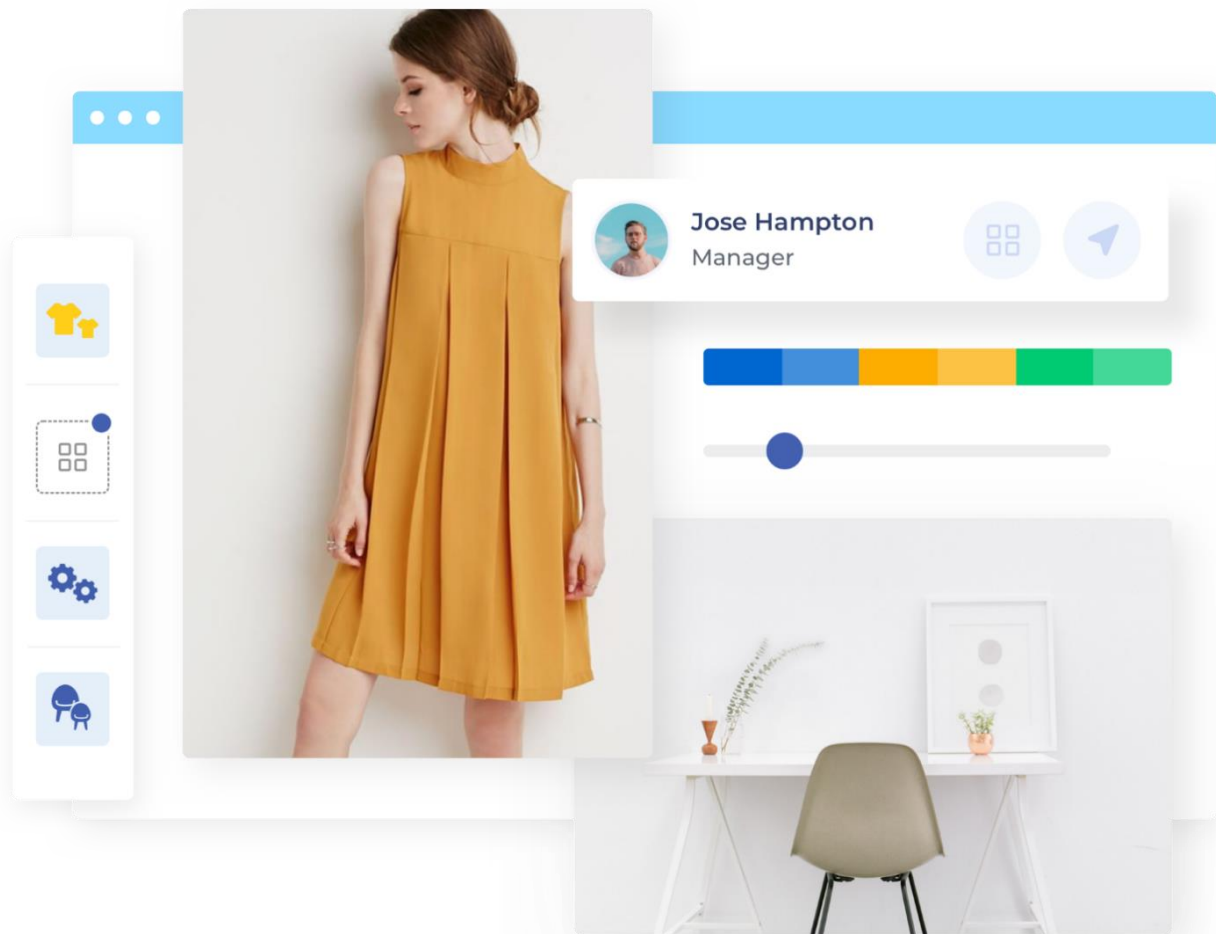


**WHITE PAPER**

White Paper – TRIMIT Financials 21.1

This document contains information regarding the Financial additions in TRIMIT 21.1 for Business Central 2021 Release Wave 1 W1 (BC18). It is however already applicable as of TRIMIT BC16.

Version: 21.1
Date: 12-07-2021

CONTENTS

Introduction.....	1
Components	2
Setups	3
General Ledger Setup.....	3
Sales & Receivables Setup.....	3
Purchase & Payables Setup	4
Production Setup.....	4
Unit Cost Calculation Setup.....	5
Inventory Setup.....	11
General Posting setup	12
Inventory Posting Setup.....	13
Master/Item Card	14
FastTab General and Costs & Posting	14
FastTab Costs in Master and Item	15
Filling Unit Cost Fields for New Items	20
Unit Cost History.....	21
Calculation of Unit Costs on Items	23
Report Pre-Calculation (6037052)	23
Report Unit Cost Revaluation Report (6037030).....	25
Report Post-Calculation (Report 6037300)	28
Production Order, Explanation of Cost Fields	29
Reports	31
Work in Progress Reconciliation (report 6037021).....	31
Spec. of Purchase Variance (report 6037022)	32
Spec. of Unit Cost Variance Prod. (report 6037023).....	32
Update Unit Cost (report 6037060)	34
Examples Costing Method = Standard	36
Purchase.....	36
Without Variance, Without Item Charges.....	36
Without Variance, With Item Charges.....	36
With Variance	37
Production.....	38

Without Variance.....	38
With Variance	38
Sales	39
Inventory Initiated Items	39
Order Initiated Items with related Production Order	39
Examples Costing Method = FIFO	42
Purchase.....	42
Plain Purchase Price.....	42
Purchase Price With Item Charges	42
Production.....	43
Without Variance.....	43
With Variance	44
Sales	44
Inventory Initiated Items	44
Order Initiated Items with Related Production Order.....	45

INTRODUCTION

This document will describe the additional functionality regarding Unit Cost and financial consequences that TRIMIT has added as of TRIMIT BC16.

In comparison to previous releases of TRIMIT, we have adopted as much as possible the functionality of standard Business Central, with extra additions.

This will also include the postings of the **TRIMIT Production Orders**.

To make the overview regarding additional TRIMIT financial functionality and consequences complete, there are also other separate White Papers for:

White Paper – TRIMIT Item Charge for splitting Indirect Cost into different Item Charges

White Paper – TRIMIT Sales Commission for Commission for your Salespersons.

White Paper – TRIMIT Provision for posting expected costs for Item Charges (when posting Purchase Invoices for Items) or Sales Commissions (when posting Sales Invoices for Items).

White Paper – TRIMIT Intercompany for the specific TRIMIT functionality regarding Intercompany.

White Paper – TRIMIT Calculations for using Calculations to fill the Sales Prices, Purchase Prices and Calculated Unit Costs.

White Paper – TRIMIT Sales Bank Account Setup for setting up several Bank Accounts to be used on external documents.

White Paper – TRIMIT Sales Prices & Discounts for the additional functionality regarding Sales Prices and Sales Discounts.

White Paper - TRIMIT Summary Purchase Invoices for summary Purchase Orders and Invoices.

White Paper - TRIMIT Summary Sales Invoices for summary Sales Orders and invoices

The functionality described is the functionality in **TRIMIT 21.1 for Business Central W1 BC18**.

The pictures in this White Paper are based on the demo database for **TRIMIT 21.1**, which is based on Microsoft Dynamics 365 Business Central 2021 Release Wave 1, in the demo company **CRONUS TRIMIT W1 Ltd.** (based on CRONUS International Ltd. of Microsoft Dynamics 365 Business Central).

COMPONENTS

TRIMIT Financials contains the following objects:

The tables	6026312	<i>trm Temp Prov Posting Buffer</i>
	6036571	<i>trm Item Charge Ext.</i>
	6036403	<i>trm Call Unit Cost Calculation</i>
	6036548	<i>trm Provision Sales</i>
	6036549	<i>trm Provision Purchase</i>
	6037004	<i>trm Std Unit Cost Log</i>
	6037023	<i>trm Unit Cost Calc Setup</i>
	6037025	<i>trm Item Charge Calc Line</i>
The pages	6036548	<i>trm Provision Sales</i>
	6036549	<i>trm Provision Purchase</i>
	6037003	<i>trm Unit Cost Calc Setup</i>
	6037022	<i>trm Item Charge Calc Lines</i>
	6037023	<i>trm Unit Cost Calc Setup List</i>
	6037024	<i>trm Unit Cost Calc. Setup Card</i>
The reports	6037021	<i>trm WIP Reconciliation</i>
	6037022	<i>trm Spec. of Purchase Variance</i>
	6037023	<i>trm Spec. Unit Cost Variance Prod.</i>
	6037030	<i>trm Unit Cost Revaluation</i>
	6037052	<i>trm Pre-Calculation</i>
	6037060	<i>trm Update Unit Cost</i>
	6037061	<i>trm Invent. Valuation – WIP</i>
	6037300	<i>trm Post-Calculation</i>
	6037318	<i>trm Assign Low-Level Codes</i>
The codeunits	6036570	<i>trm Provision Handling Sales</i>
	6036572	<i>trm Provision Hand Purchase</i>
	6037035	<i>trm Unit Cost Calculation</i>

Besides these specific objects regarding **TRIMIT Financials**, many other objects have been changed regarding calculating/viewing/posting of Unit Cost and financial consequences.

The following TRIMIT financial reports are discussed in a separate **White Paper – TRIMIT Reports**

6036650	<i>trm Statement</i>
6036651	<i>trm Reminder</i>
6036652	<i>trm Finance Charge Memo</i>

SETUPS

This chapter contains information about the Setups that you need to consider regarding Unit Costs and Financial consequences.

GENERAL LEDGER SETUP

Via **Tell me General Ledger Setup**, you can open the Card for the General Ledger Setup.

For the detailed description of these Parameters: see **White Paper – TRIMIT Setups**.

Dimensions		Show more
Global Dimension 1 Code	DEPARTMENT	Order Type Dimension
Global Dimension 2 Code	PROJECT	Sales Price Search Dimension
Collection Dimension	COLLECTION	Purchase Price Search Dimension
Shipment Group Dimension	SHIPMENTGROUP	

NOTE

Fill these fields before creating **Collections**, **Shipment Groups** and/or **Order Types**!

Parameter Selection	
General Ledger Automatic Description in General Journal Document No. Check Purchase/Sales Joint Description at Payables/Receivables Account Transaction Type Sales/Purchase Transaction Type Credit Memo & Returns	Purchase Description by Purchase Posting Sales Description by Sales Posting
Limitation/Filter Date Filter Brand Filter Season Filter	Customer / Vendor (Balance) Cust. Balances Due Vendor Balances Due

SALES & RECEIVABLES SETUP

Via **Tell me Sales & Receivables Setup**, you can open the Card for the Sales & Receivables Setup.

For the detailed description of these Parameters: see **White Paper – TRIMIT Setups**.

General		Show more
Discount Posting	All Discounts	Calc. Inv. Discount
Credit Warnings	Both Warnings	VAT Bus. Posting Gr. (Price)
Stockout Warning		Prepmt. Auto Update Frequency
Invoice Rounding		Ignore Updated Addresses
Default Item Quantity		Skip Manual Reservation
Create Item from Item No.		Global Dimensions
Create Item from Description		Brand Code
Copy Customer Name to Entries		Season Code
Appln. between Currencies	All	Job No.
Default Posting Date	Work Date	Job Sales Order
Allow VAT Difference		

Registration	
General Show Only Lines with Outstanding Quantity ☐ Default Type Sales Lines Matrix Order Type Mandatory No Totals in Sales Subpages No Sales Header Retain Quote by Order No Approve Change of Posting Date Ask if existing Posting Date differs from Work Date (Default Yes)	
Ready for Automatically Set Ready for Shipping ☐ Automatically Set Ready for Invoicing ☐ Approve Ready for Shipping When Qty. to Ship is Changed (Default Yes) Sales Lines Posting Description for G/L Entry Posting Description for Sales Header Posting Description for Customer Ledger Entry Posting Description for Sales Header	
Cost Mgt. Provision Name Bonus Discount Combination Unit Cost Check No Check Approve Change of Unit Cost (LCY) Ask if existing Unit Cost (LCY) is larger than 0 (Default Yes) Unit Cost Calculation in Sales Line Calculated Cost of Order	

PURCHASE & PAYABLES SETUP

Via **Tell me Purchase & Payables Setup**, you can open the Card for the Purchase & Payables Setup.

For the detailed description of these Parameters: see **White Paper – TRIMIT Setups**.

General		Show more
Discount Posting All Discounts	Exact Cost Reversing Mandatory ☐	
Invoice Rounding ☒	Prepmt. Auto Update Frequency Never	
Create Item from Item No. ☐	Default Posting Date Work Date	
Copy Vendor Name to Entries ☒	Ignore Updated Addresses ☐	
Ext. Doc. No. Mandatory ☒	Global Dimensions	
Allow VAT Difference ☐	Brand Code Inheritance	
Calc. Inv. Discount ☐	Season Code Inheritance	
Calc. Inv. Disc. per VAT ID ☐	Job No. Inheritance	
Appln. between Currencies All	Job Purchase Order Inheritance	
Registration General Show Only Lines with Outstanding Quantity ☐ Reuse Vendor Shipment No. ☐ Default Type Purchase Lines Matrix Order Type Mandatory No Totals in Purchase Subpages No Purchase Header Filter Purchase Order Search Order Overlying Level Approve Change of Posting Date Ask if existing Posting Date differs from Work Date (Default Yes) Purchase Lines Posting Description for G/L Entry Posting Description for Purchase Header		
Info and Prices Skip Availability Info Pane ☐ Direct Unit Costs Approve Change of Direct Unit Cost Ask if existing is larger than 0 (Default Yes)		
Cost Mgt. Unit Cost Check No Check		

PRODUCTION SETUP

Via **Tell me Production Setup**, you can open the Card for the Production Setup.

For the detailed description of these Parameters: see **White Paper – TRIMIT Setups**.

General	
Global Dimensions	Production Posting
Brand Code Inheritance	Use Production Order No. for Posting Yes
Season Code Inheritance	Posting Doc. No. Time Entries Per Production Order
Job No. Inheritance	Posting Doc. No. Matr. Entries Per Production Order
Job No. Production Order Inheritance	Base Calendar Code

Registration

Prod. Order Lines

Time for Regeneration of Related Production Order

Online

Finishing

Material Consumption Method

Manual

Outstanding Material by Finishing

Reset

Time for Related Order Posting

By Sales Order Posting

Close Inventory Production Orders at Finishing

☒

Close Order Production Orders at Finishing

☒

Automatically Archive Production Orders at Close

☐

Journal Types

General Journal Template for Production Order Pos...

PRODUCTION

Production Journal Batch

DEFAULT

Approve Parameters

Approve Increased Material Consumption

Ask if Finished more than Planned (Default No)

Approve Reduced Material Consumption

Ask if Finished less than Planned (Default No)

Approve Change of Released Production Order

Ask if the Production Order is Released (Default No)

Approve Finishing Production Order

Ask if Finished Quantity is larger than Planned (Default No)

Information and Prices

Unit Cost Check

No Check

Availability Check

None

Time Registration

Production Time Registration

Without Day Profile

Time Registration Calculation

Start/End Time->Operation Time

Time Rounding Precision

0.00001

Time Description on Production Journal Line

Operation Description

UNIT COST CALCULATION SETUP

The **Unit Cost Calculation Setup** can be used in several reports and as a default value in the Inventory Setup or in individual Masters to determine how the (Calculated) Unit Cost should be calculated.

Via **Tell me Unit Cost Calculation Setup**, you can open the List of Setups.

Unit Cost Calculation Setup List | Work Date: 27-4-2021

Search

New

Edit List

Delete

Edit

View

Open in Excel

ID #	Description	Acc. Calc.	Incl. Ope.	Print Calc.	Calc. CM per Hour	Omit Scrap %	Omit Waste	Log Error Mes.	Weight Calc.	Unit Vol. Calc.	Calc. of Parc.	Rec. Low-Level Code	Omit Calc. of Semi-	Unit Cost Format	Calculated Order Volume	Use Unit Cost Type	Date Direct Unit Cost	Use Vendor On Demand	Break Down to BOM Level	Use Order Value at Inbound	Update Calculated Unit Cost	Unit Cost
→ BASIC	One Level BOM	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Price Per Unit	0,00	Standard Unit Cost			One Level	No	☐	
BASIC+	One Level BOM incl. update Calc. Unit Cost	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Price Per Unit	0,00	Standard Unit Cost			One Level	No	☒	
BASIC100	One Level BOM 100 pcs	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Price Per Unit	100,00	Standard Unit Cost			One Level	No	☐	
BASIC100+	One Level BOM 100 pcs incl. update Calc. U...	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Price Per Unit	100,00	Standard Unit Cost			One Level	No	☒	
BASIC-ALL	All Level BOM	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Price Per Unit	0,00	Standard Unit Cost			All Levels	No	☐	
BASIC-ALL+	All Level BOM incl. update Calc. Unit Cost	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Price Per Unit	0,00	Standard Unit Cost			All Levels	No	☒	
DEMO	All Level BOM 100 pieces	☒	All	☒	☐	☐	☐	☐	☐	☐	☐	☐	☐	Overall Total Unit Cost	100,00	Standard Unit Cost			All Levels	No	☐	
DEMO+	All Level BOM 100 pieces incl. update	☒	All	☒	☐	☐	☐	☐	☐	☐	☐	☐	☐	Overall Total Unit Cost	100,00	Standard Unit Cost			All Levels	No	☒	
PURCHASE	Direct Unit Cost	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Overall Total Unit Cost	0,00	Direct Unit Cost			Purchase Level	No	☐	
PURCHASE+	Direct Unit Cost incl. update Calc. Unit Cost	☐	All	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Overall Total Unit Cost	0,00	Direct Unit Cost			Purchase Level	No	☒	

Unit Cost Calculation Setup Card | Work Date: 27-4-2021

DEMOM+

General

ID

DEMOM+

Description

All Level BOM 100 pieces incl. update

Accumulated Calculation

☒

Include Operations

All

Print Calculation

☒

Calculate CM per Hour

☐

Omit Scrap %

☐

Omit Waste

☐

Log Error Message

☐

Weight Calculation

☐

Unit Volume Calculation

☐

Calculation of Parcels

☐

Recalculate Low-Level Code of the Item

☐

Omit Calculation of Semi-Finished Goods

☐

Unit Cost Format

Overall Total Unit Cost

Calculated Order Volume

100,00

Use Unit Cost Type

Standard Unit Cost

Date Direct Unit Cost

Use Vendor On Demand

Break Down to BOM Level

All Levels

Unit Cost Management Level

0

Use Order Value at Inbound Item

No

Update Calculated Unit Cost

☒

Update Item Unit Price

☐

Omit Update by Missing Unit Cost

☐

Calculate Blocked Item

☐

Save Temporary Buffer

☐

Calculation Method

Top-down

DESCRIPTION OF THE FIELDS:

ID

The Code of the **Unit Cost Calculation Setup** (Code 20 positions).

DESCRIPTION

A Description for this **Unit Cost Calculation Setup**.

ACCUMULATED CALCULATION

This field decides how the values in the **Calculated Unit Cost** fields on the **Item** table are updated.

No	The Calc. Unit Cost Total in Items on underlying levels is transferred to the Calc. Unit Cost Material field in the Item of the overlying level.
Yes	The Calc. Unit Cost Material , Calc. Unit Cost Time , Calc. Unit Cost Machine and Calc. Unit Cost Overhead fields in Items on underlying levels are transferred to the corresponding fields in the Item of the overlying Level This means that at each level it is possible to see i.e. the Time expenditure as an accumulated value at the given level including the Time expenditure at underlying levels.

INCLUDE OPERATIONS

You can choose between the following three options:

All	BOM Lines of Type = Item, Setup and Operation are included in the calculation.
Only Items	Only BOM Lines of Type = Item are included in the calculation
Only Operations	Only BOM Lines of Type = Operation are included in the calculation

PRINT CALCULATION

No	The report will react as a "Processing-only" report at Preview/Print (the report sections are suppressed).
Yes	The report sections are visible, and you can use Preview /Print to View/Print the calculations.

CALCULATE CM PER HOUR

This field is used to decide whether, to print a calculated Contribution Margin (CM) per hour at the bottom of each calculation. The Total Time, on which this calculation is based, is calculated based on all the requiring levels of the calculation.

OMIT SCRAP %

If Yes is entered, any existing Scrap will be omitted from the calculation.

OMIT WASTE

If Yes is entered, any existing Waste will be omitted from the calculation.

LOG ERROR MESSAGES

If an error occurs during the generation of the itemized list structure, the calculation will normally stop with an error message. If instead you wish to have error messages logged, you must set this field to Yes.

This way the calculation will log error messages caused by errors encountered in the itemized list structure and proceed to the next Item. The calculation will not be carried out for Items with structural errors.

UNIT VOLUME CALCULATION

If this field is set to *Yes*, the **Volume**, **Net Weight** and **Gross Weight** fields on the **Item** table will be calculated and updated based on the given or formula-based calculated weight at the lowest level of the requesting itemized list structure.

CALCULATION OF PARCELS

If this field is set to *Yes*, the **Units per Parcel** field on the **Item** table will be calculated and updated based on the given itemized list structure.

RECALCULATE LOW-LEVEL CODE OF THE ITEM

If this field is *Yes*, initially all Items will be reset to **Low-Level Code** equal to 1 and during the calculation the **Low-Level Code** on the Items is set to the **Low-Level Code** calculated in the actual Pre-Calculation buffer.

This field can only be used if the **Unit Cost Calculation** report (Pre-Calculation report) is called without filters (*Item (Top-Down)* and *Item (Bottom-Up)* filters are not entered).

This field is normally used together with the field **Omit Calculation of Semi-Finished Goods** is *Yes*.

OMIT CALCULATION OF SEMI-FINISHED GOODS

This field is normally used together with the field **Recalculate Low-Level Code** is *Yes*.

If this field is set to *Yes*, all Items with a calculated Low-Level Code higher than *one* is omitted from the calculation, which prevents that an Item in the structure is calculated more than once.

UNIT COST FORMAT

This field is only influencing how the Cost of Material, Time, Machine and Overhead, are shown in the report.

You can choose between the following three options:

Price per Unit	All prices are printed as Prices per Unit for each individual Component.
Total Unit Cost	All prices are printed as Price per Unit for each Component multiplied by the number of units
Overall Total Unit Cost	The Material, Time, Machine and Overhead are printed as the Price per Unit for each individual Component, whereas the Total Price is printed as Price per Unit for the individual Component multiplied by the number of units

CALCULATED ORDER VOLUME

This field is of special relevance in relation to setting up and taking down a production because the associated Costs only adds to the calculation the result of "*Setup*" Costs on the BOM Lines divided by the **Calculated Order Volume**.

If you want to calculate your Cost for a specific Order Quantity for all the Items, you can enter it here.

If the **Calculated Order Volume** is set to 0 (zero) the calculation will apply the **Reorder Quantity** from the **Item** table.

If the **Reorder Quantity** for the Item has also been set to 0, (zero) the **Calculated Order Volume** will automatically be set to 1.

USE UNIT COST TYPE

This field is relevant for the Bottom Level of the itemized list structure and decides which price the calculation is based on.

Standard Unit Costs	The Std. Unit Cost Total or the Unit Cost field (depending on the Costing Method) on the Item on Bottom Level is used as Base of calculation.
Calculated Unit Cost	The Calc. Unit Cost Total field on the Item on Bottom Level is used as Base of calculation.
Direct Unit Cost	The Purchase Price on the Item on Bottom Level is used as Base of Calculation. The price search is executed according the other fields in this Unit Cost Calculation Setup and the Item.

NOTE

If a Formula has been applied to calculate Unit Cost in any of the itemized lists, the Calculated Unit Cost will always be applied whenever they are higher than 0.

DATE DIRECT UNIT COST

If you fill a Date in this field, the purchase price search will use the filter from **OD** until the **Date Direct Unit Cost**; otherwise, the purchase price will use the filter **OD** until the **WORK DATE**.

This field works together with the field **Use Unit Cost Type** and is active if the **Use Unit Cost Type** is set to *Direct Unit Cost*.

DIM. CODE DIRECT UNIT COST

If you are using **Purchase Prices** that are specified for a Dimension Code, you must fill the Dimension Code that should be used in the price search by the Calculation.

This field is only active if the field **Use Unit Cost Type** is set to *Direct Unit Cost*.

DIM. VALUE DIRECT UNIT COST

This field is directly connected to the **Dim. Code Direct Unit Cost**. If the **Dim. Code Direct Unit Cost** has been filled; you must choose the Dimension Value that should be used for the price search by the Calculation.

This field is only active if the field **Use Unit Cost Type** is set to *Direct Unit Cost*.

NOTE

The fields **Dim. Code Direct Unit Cost** and **Dim. Value Direct Unit Cost** are not in the page, but they are in the table. So, if needed you can add them to the page.

USE VENDOR ON DEMAND

You can enter a **Vendor** number in this field if you want the price search to be done solely for this specific Vendor. This will overrule the **Vendor No.** of the Item itself.

BREAK DOWN TO BOM LEVELS

This field controls how far down in the BOM structure the calculation is executed.

You can choose between the following five options:

One Level	The BOM is generated one Level below the calculated Item and stopped
All levels	The full BOM structure is generated
Unit Cost Control Level	The generation of the BOM is stopped when Item with a Management Level equal to the Management Level Unit Cost field of the calculation Item is reached.
Purchase Level	The generation of the BOM is stopped when an Inbound Item has the Replenishment System is <i>Purchase</i> .
Setup	The BOM is generated to the Management Level on the Inbound Items is equal to the value in the field Unit Cost Management Level of the Unit Cost Calculation Setup . If this Option is chosen you must fill the Unit Cost Management Level field

UNIT COST MANAGEMENT LEVEL

This field works together with the field **Break Down to BOM Levels** and must be filled in if the **Break Down to BOM Levels** is *Setup*.

USE ORDER VALUE AT INBOUND ITEM

This field controls at which quantity the Items on a lower level are cost calculated. This can have influence on the **Calc. Unit Cost Machine** or the purchase price search (If **Use Unit Cost Type** is *Direct Unit Cost*) on the individual Items.

You can choose between the following three options:

No	The Reorder Quantity on an Inbound Item in the structure will not be taken in consideration and the Calculated Order Volume is used.
Order Volume is Larger than Calculated Order Volume	If the Reorder Quantity of an Inbound Item in the structure is larger than the Calculated Order Volume , the Reorder Quantity of the Inbound Item will be used in the calculation; otherwise, the Calculated Order Volume will be used.
Always	The Reorder Quantity of an Inbound Item will always be used in the calculation, even if it is smaller than the Calculated Order Volume .

UPDATE CALCULATED UNIT COST

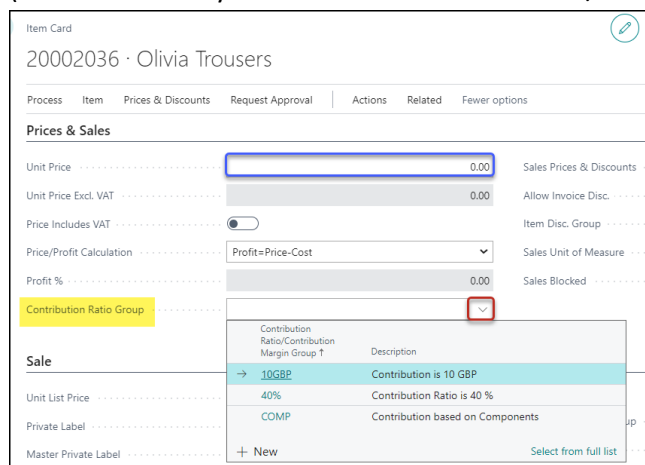
If this field is set to Yes, the following fields of the Items in the full-itemized structure will be updated:

- Calc. Unit Cost Material
- Calc. Unit Cost Machine
- Calc. Unit Cost Time
- Calc. Unit Cost Overhead
- Calc. Unit Cost Total

UPDATE ITEM UNIT PRICE

This field is only relevant if you use the **Unit Price** (Sales Price) field on the **Item**.

If this field is Yes, the **Unit Price** in the **Item** is calculated based on the **Calculated Unit Cost** fields on the **Item** and the **Contribution Margin BOM Components** record set via the field **Contribution Ratio Group** (this field is not by default visible on the Master-/Item Card – you need to add it via *Personalize*).



OMIT UPDATE BY MISSING UNIT COST

The value in this field is only taken in consideration if the field **Update Calculated Unit Cost** is Yes.

If an Item in the structure has a **Calc. Unit Cost Material = 0** (zero), the update of the **Calculated Unit Cost** fields of the Items itself and all Items above in the structure is omitted.

An Item where the update has been omitted is logged, and can be seen in the “Dialog log”

CALCULATE BLOCKED ITEM

If this field is Yes, blocked Items will be calculated, otherwise they are skipped.

SAVE TEMPORARY BUFFER

If this field is set to No the existing buffer will be printed. However, since the buffer is generated continuously for each Item, the field is only relevant, if the calculation has been carried out and there is a wish to reprint it for any individual Item.

NOTE

The Buffer used is the Table **6037016 Prod. Line Buffer**.

CALCULATION METHOD

This field controls in which direction the calculation is executed.

You can choose between the following two options:

Top-Down	The Items in the Pre-Calculation Report filter Item (Top-down) will be used as the basis of the calculation. The Item structure will be generated and calculated from the Items at this level and downwards.
Bottom-Up	The “Where Used List” of the Items in the Pre-Calculation Report filter Item (Bottom-up) is generated and the Top-Level Items found will be used as the basis of the calculation. The Item structure will be generated and calculated from the found Top Level Items at this level and downwards.

NOTE

If you choose the **Calculation Method** = *Bottom-Up* be aware to set filters in the [Pre-Calculation](#) report **Bottom-Up** section, as the generation time due to the pre generation of the where used List is extensive.

INVENTORY SETUP

Via **Tell me Inventory Setup**, you can open the Card for the Inventory Setup.

For the detailed description of these Parameters: see **White Paper – TRIMIT Setups**.

General		Show less
Automatic Cost Posting	☒	Copy Comments Order to Rcpt. ☒
Expected Cost Posting to G/L	☒	Outbound Whse. Handling Time
Automatic Cost Adjustment	Always	Inbound Whse. Handling Time
Default Costing Method	FIFO	Prevent Negative Inventory
Average Cost Calc. Type	Item	Skip Prompt to Create Item
Average Cost Period	Day	Copy Item Descr. to Entries
Copy Comments Order to Shpt.	☒	

AUTOMATIC COST POSTING

This parameter must be set to Yes if you want to work with Items that have **Costing Method** <> *Standard* and make use of the **TRIMIT Item Charges** functionality.

Standard BC Help: For more details, see [Help Text](#).

AUTOMATIC COST ADJUSTMENT

If you work with Items that have **Costing Method** <> *Standard*, we advise you to set this parameter to *Always*.

Standard BC Help: For more details, see [Help Text](#).

Info and Prices	
Unit Cost	Inventory Profile
Unit Cost Calculation Setup	Horizon Availability Check
DEMO	6M
	Horizon MRP
	2
	MRP Period
	1M

UNIT COST CALCULATION SETUP

Here you can fill the code of a **Unit Cost Calculation Setup** to be used when a Unit Cost must be calculated automatically by the system i.e. when an Item is created automatically.

GENERAL POSTING SETUP

Via **Tell me General Posting Setup**, you can open the page.

TRIMIT has added 4 extra Accounts for every combination of **General Business Posting Group** and **General Product Posting Group**:

General Posting Setup | Work Date: 6-9-2020

✓ Saved

🔍 Search

+ New

📄 Edit List

🗑 Delete

✎ Edit

👁 View

🗨 Suggest Accounts

📄 Copy...

📄 Open in Excel

More options

🔍

Gen. Bus. Posting Group ↑	Gen. Prod. Posting Group ↑	Inventory Adjmt. Account	Invnt. Accrual Acc. (Interim)	Direct Cost Applied Account	Overhead Applied Account	Purchase Variance Account	Purch. FA Disc. Account	Commission Salesperson	Commission Salesperson 2	Commission Salesperson 3	COGS Configuration Variance Value
DOMESTIC	RAW MAT	7270	5530	7291	7292	7293		5462	5463	5464	7810
DOMESTIC	RETAIL	7170	5510	7191	7192	7193		5462	5463	5464	7810
DOMESTIC	SERVICES	7170	5510	7791	7792	7793		5462	5463	5464	7810

General Business Posting Group	G/L Account		Remarks
General Product Posting Group	Income Statement	Balance Sheet	
Commission Salesperson	X	X	1)
Commission Salesperson 2	X	X	1)
Commission Salesperson 3	X	X	1)
COGS Config. Variance Value	X		2)

1. If **Provision Sales** (to post a reservation while posting Sales Invoices for Commission you need to pay to your salespersons) is used, the G/L Accounts belong to the *Balance Sheet*. Otherwise, they belongs to the *Income Statement*.

These **G/L Accounts** will be used (as Balance Account to the Vendor Account) if you create General Journal Lines based on the Commission Settlement Report.

In that case, the fields needs to be filled per General Business Posting Group and General Product Posting Group of the Value Entries of sold Items.

You can see more details in the **White Paper – TRIMIT Provision**

2. If a Production Order is a Related Order from a Sales Line, and there is a difference between the Sum of the posted Consumptions for the Production Order and the **Standard (Unit) Cost** of the Item that needs to be produced for the Sales Line. It will be used while **Posting the Sales Order**, based on the General Business Posting Group and the General Product Posting Group of the Sales Line.

Therefore, this field is only applicable if the **Costing Method** of the Item is set to *Standard*.

Nevertheless, we advise you to enter an account into this field when using TRIMIT Production; even if you don't use the **Costing Method = Standard**.

INVENTORY POSTING SETUP

Via **Tell me Inventory Posting Setup**, you can open the page.

TRIMIT has added 1 extra Account for every combination of **Location Code** and **Inventory Posting Group**:

Inventory Posting Setup Work Date: 6-9-2020												
Search + New Edit List Delete Edit View Suggest Accounts Open in Excel												
Location Code ↑	Inv. Posting Group Code ↑	View All Acc... on	Inventory Account	Inventory Account (Interim)	WIP Account	Material Variance Account	Capacity Variance Account	Subcontracted Variance Account	Cap. Overhead Variance Account	Mfg. Overhead Variance Account	Configuration Variance Value	
BLUE	FINISHED	☐	2120	2121	2140	7890	7891	7892	7893	7894	7810	
BLUE	RAW MAT	☐	2130	2131	2140	7890	7891	7892	7893	7894	7810	
BLUE	RESALE	☐	2110	2111	2140	7890	7891	7892	7893	7894	7810	
BLUE	SEMI-FINISHED	☐	2120	2121	2140	7890	7891	7892	7893	7894	7810	

If a Production Order is not a Related Order to a Sales Line, the field **Configuration Variance Value** is used if there is a difference between the Sum of the posted Consumptions for the Production Order and the **Standard (Unit) Cost** of the Item that needs to be produced. It will be used while **Closing a Production Order**, based on the Location Code of the Production Order and the Inventory Posting Group of the Item that needs to be produced.

Therefore, this field is only applicable if the **Costing Method** of the Item is set to *Standard*.

Nevertheless, we advise you to enter an account into this field when using TRIMIT Production, even if you don't use the **Costing Method** = *Standard*.

MASTER/ITEM CARD

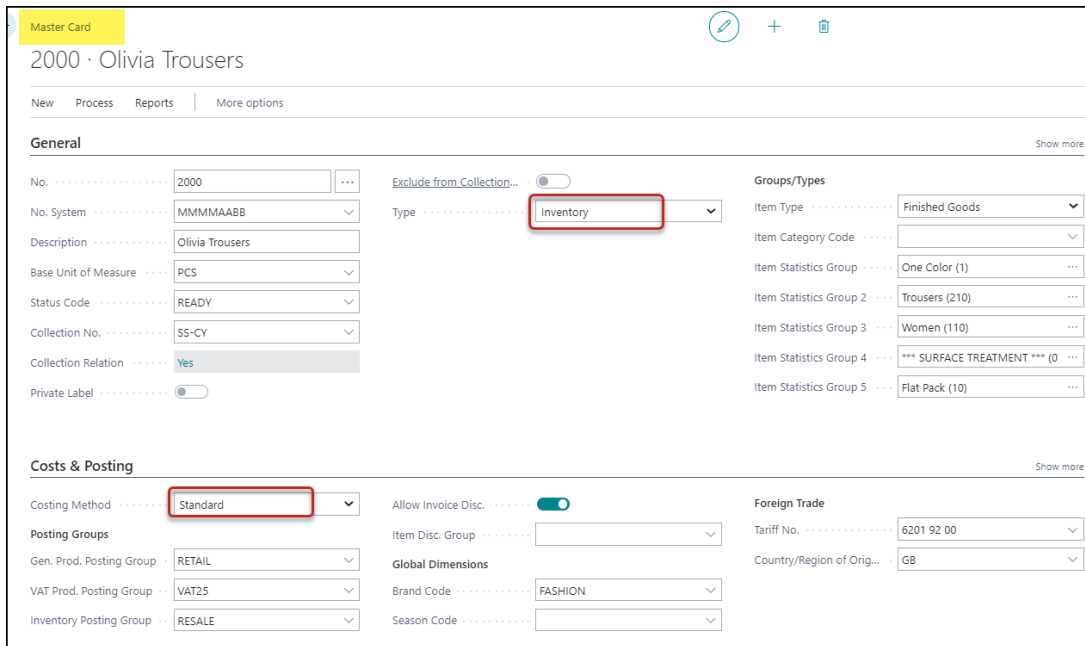
Fields that are set on the Master are inherited to the related Items. Search direction for these fields is always from *Item to Master*, which means that you can change the fields on individual Items after Item creation to make them different from the fields in the Master.

Via **Tell me Masters**, you can open the Master List and go to the Master Card.

Via **Tell me Items**, you can open the Item List and go to the Item Card.

FASTTAB GENERAL AND COSTS & POSTING

On the Master Card:



Master Card

2000 · Olivia Trousers

New Process Reports More options

General Show more

No. 2000 ... Exclude from Collection... ☐ Type Inventory ... Groups/Types

No. System MMMMAABB ... Item Type Finished Goods ...

Description Olivia Trousers ... Item Category Code ...

Base Unit of Measure PCS ... Item Statistics Group One Color (1) ...

Status Code READY ... Item Statistics Group 2 Trousers (210) ...

Collection No. SS-CY ... Item Statistics Group 3 Women (110) ...

Collection Relation Yes ... Item Statistics Group 4 *** SURFACE TREATMENT *** (0) ...

Private Label ☐ Item Statistics Group 5 Flat Pack (10) ...

Costs & Posting Show more

Costing Method Standard ... Allow Invoice Disc. ☒ Foreign Trade

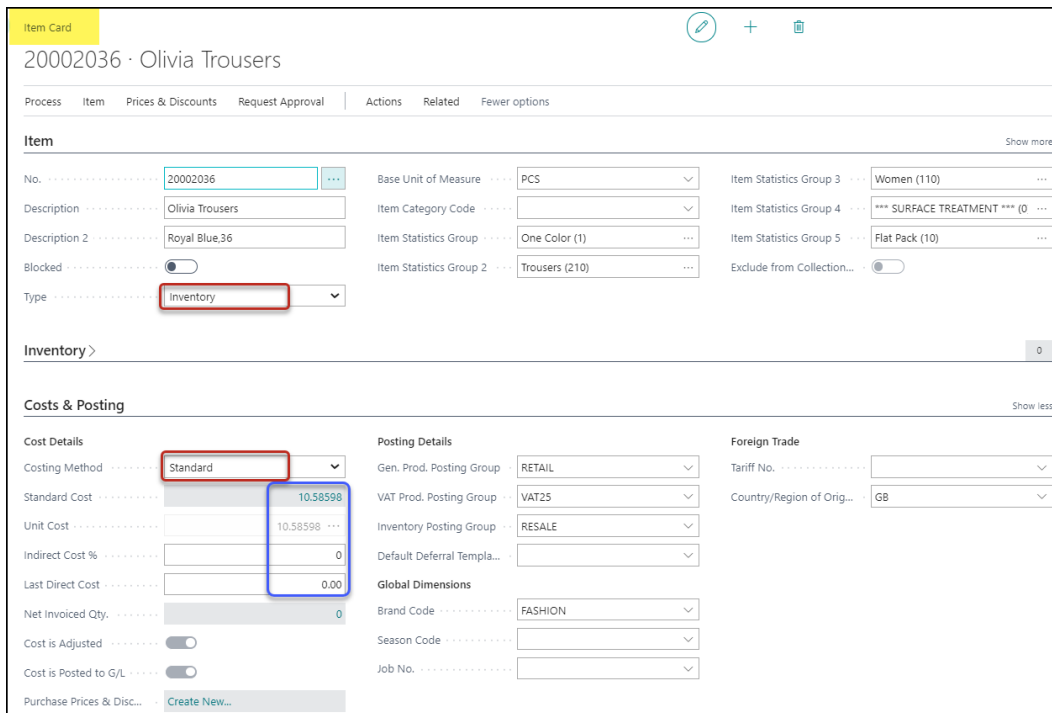
Posting Groups Item Disc. Group ... Tariff No. 6201 92 00 ...

Gen. Prod. Posting Group RETAIL ... Global Dimensions Country/Region of Orig... GB ...

VAT Prod. Posting Group VAT25 ... Brand Code FASHION ...

Inventory Posting Group RESALE ... Season Code ...

On the Item Card:



Item Card

20002036 · Olivia Trousers

Process Item Prices & Discounts Request Approval Actions Related Fewer options

Item Show more

No. 20002036 ... Base Unit of Measure PCS ... Item Statistics Group 3 Women (110) ...

Description Olivia Trousers ... Item Category Code ... Item Statistics Group 4 *** SURFACE TREATMENT *** (0) ...

Description 2 Royal Blue,36 ... Item Statistics Group One Color (1) ... Item Statistics Group 5 Flat Pack (10) ...

Blocked ☐ Item Statistics Group 2 Trousers (210) ... Exclude from Collection... ☐

Type Inventory ...

Inventory 0

Costs & Posting Show less

Cost Details

Costing Method Standard ... Posting Details

Standard Cost 10.58598 ... Gen. Prod. Posting Group RETAIL ... Foreign Trade

Unit Cost 10.58598 ... VAT Prod. Posting Group VAT25 ... Tariff No. ...

Indirect Cost % 0 ... Inventory Posting Group RESALE ... Country/Region of Orig... GB ...

Last Direct Cost 0.00 ... Default Deferral Templa... ...

Net Invoiced Qty. 0 ... Global Dimensions

Cost is Adjusted ☐ Brand Code FASHION ...

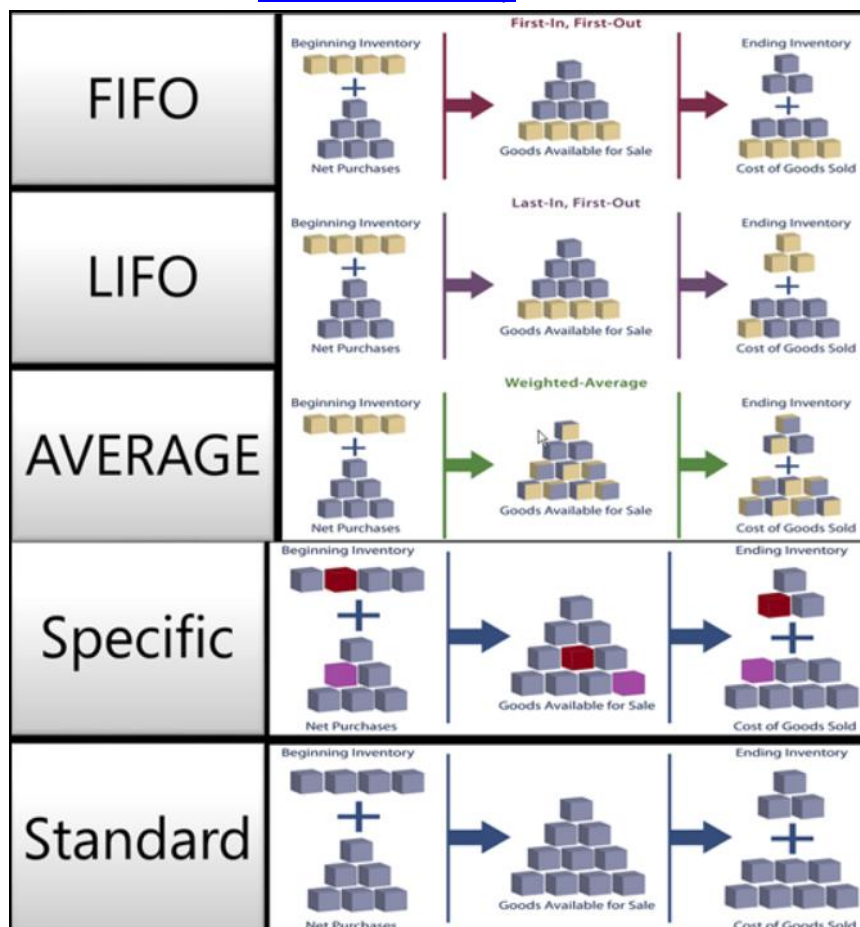
Cost is Posted to G/L ☐ Season Code ...

Purchase Prices & Disc... Create New... Job No. ...

COSTING METHOD

The **Costing Method** field on the **Master/ Item** can have all the options that Business Central has.

For more details see [Business Central Help](#).



We have removed the specific TRIMIT **Costing Method** *NINO Never-in-Never-out*.

Instead of this, you now need to use the **Type** *Service* or *Non-Inventory*.

For more details see [Business Central Help](#).

The three types support the following features respectively.

Type	Sales	Purchasing	Job Consumption	Service Consumption	Assembly Consumption	Production Consumption	Assembly Output	Production Output	Location Transfer	Physical Counting	Inventory Revaluation	Inventory Costing	Item Tracking	Reservation	Warehousing	Planning
Inventory	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Non-Inventory	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No	No	No	No	No	No	No	No
Service	Yes	Yes	Yes	No	No	No	No	No	No	No	No	No	No	No	No	No

FASTTAB COSTS IN MASTER AND ITEM

The Master/Item contains similar fields.

The Item however also has specific fields for the **Calculated Unit Cost**, **Standard Unit Cost** and **Last Direct Cost per Purchase Unit**.

The Master has an extra field for the **Automatic Calculation of Item Unit Cost**.

On the Master Card:

Costs		Show less	
Direct Unit Cost Calculation Method	Price List	Base Calc. Unit Cost Material	Last Direct Cost + Indirect Cost
Indirect Cost %	0.00	Calculation of Unit Cost in BOM Struc...	
Unit Cost Calculation Method Sales	Item Unit Cost	Automatic Calculation of Item Unit Co...	☒
Management Level Unit Cost	0	Calculation Sheet Level	Master
Overhead Calculation	Unit Cost Material	Default Deferral Template Code	
Overhead %	0.00		

On the Item Card for Items with Costing Method = Standard:

Costs			
Direct Unit Cost		Calculated Unit Costs	
Direct Unit Cost Calculation Method	Price List	Calc. Unit Cost Material	6.04798
Unit Cost Calculation		Calc. Unit Cost Time	3.934
Base Calc. Unit Cost Material	Last Direct Cost + Indirect Cost	Calc. Unit Cost Machine	0.604
Overhead Calculation	Unit Cost Material	Calc. Unit Cost Overhead	0.00
Overhead %	0	Calc. Unit Cost Total	10.58598
Unit Cost Calculation Method Sales	Item Unit Cost	Standard Unit Cost	
Management Level Unit Cost	0	Std. Unit Cost Material	6.04798
Calculation of Unit Cost in BOM Struc...		Std. Unit Cost Time	3.934
		Std. Unit Cost Machine	0.604
		Std. Unit Cost Overhead	0.00
		Std. Unit Cost Total	10.58598

The field **Indirect Cost %** is on the FastTab Costs & Posting.

On the Item Card for Items with Costing Method <> Standard:

Costs			
Direct Unit Cost		Calculated Unit Costs	
Direct Unit Cost Calculation Method	Price List	Calc. Unit Cost Material	6.36894
Unit Cost Calculation		Calc. Unit Cost Time	3.934
Base Calc. Unit Cost Material	Last Direct Cost + Indirect Cost	Calc. Unit Cost Machine	0.604
Overhead Calculation	Unit Cost Material	Calc. Unit Cost Overhead	0.00
Overhead %	0	Calc. Unit Cost Total	10.90694
Unit Cost Calculation Method Sales	Item Unit Cost		
Management Level Unit Cost	0		
Calculation of Unit Cost in BOM Struc...			

The field **Indirect Cost %** is on the FastTab Costs & Posting.

DIRECT UNIT COST CALCULATION METHOD

This field determines how the **Direct Unit Cost** is found or calculated.

You can choose between the following three options:

Price List	The Direct Unit Cost is found by searching in the Purchase Price table.
Sum Total of Component Direct Unit Costs	The Direct Unit Cost is calculated as a summation of the Direct Unit Costs of the components of the BOM at the level indicated by Management Level Unit Cost.
Items in Assortment	The Direct Unit Cost is calculated as a summation of the Direct Unit Costs of the Items of the BOM at the underlying level based on an Assortment.

BASE CALC. UNIT COST MATERIAL

This field defines the base on which the **Calc. Unit Cost Material** shall be calculated and updated.

You can choose between the following three options:

Last Direct Cost + Indirect Cost	The Calc. Unit Cost Material will be updated with (Last Direct Cost) plus (Last Direct Cost * Indirect Cost % / 100) plus (Overhead Rate) ; being the standard BC functionality.
Last Direct Cost + Item Charge	The Calc. Unit Cost Material will be updated with the value of the Last Direct Cost field plus Item Charges. In this case, if you use Costing Method <> <i>Standard</i> , the parameter Automatic Cost Posting in the Inventory Setup needs to be set to <i>Yes</i> .
Locked	The Calc. Unit Cost Material will not be updated automatically.

OVERHEAD CALCULATION

This parameter determines how the **Overhead %** is calculated.

You can choose between the following four options:

Unit Cost Material	The Calc. Unit Cost Overhead is calculated based on Calc. Unit Cost Material by use of the formula Calc. Unit Cost Material * Overhead % / 100 .
Unit Cost Time	The Calc. Unit Cost Overhead is calculated based on Calc. Unit Cost Time by use of the formula Calc. Unit Cost Time * Overhead % / 100 .
Unit Cost Total	The Calc. Unit Cost Overhead is calculated by the formula (Calc. Unit Cost Material + Calc. Unit Cost Machine + Calc. Unit Cost Time) * Overhead % / 100 .
Unit Cost Machine	The Calc. Unit Cost Overhead is calculated based on Calc. Unit Cost Machine by use of the formula Calc. Unit Cost Machine * Overhead % / 100 .

NOTE

This field is only applicable if you use the **Costing Method** = *Standard*.

OVERHEAD %

Here you can enter a percentage to be used by calculating the Calc. Unit Cost Overhead, which will be added to the Unit Cost. How the calculation is carried out is determined by the **Overhead Calculation** field.

NOTE

This field is only applicable if you use the **Costing Method** = *Standard*.

UNIT COST CALCULATION METHOD SALES

This field determines how the **Unit Cost (LCY)** of a Sales Line is calculated.

You can choose between the following four options:

Item Unit Cost	The Unit Cost (LCY) is filled with the Standard Cost or the Unit Cost of the Item (depending on the Costing Method), which is on the Cost & Posting FastTab of the Item Card.
Item Unit Cost + VarDim Adjustments	The Unit Cost (LCY) is filled with Standard Cost or the Unit Cost of the Item (depending on the Costing Method) of the Item + Sum of Unit Cost Adjustment Amounts of the related VarDim Order +

	(Sum of the Calculated Value of Unit Cost * Unit Cost Adjustment in % of the related VarDim Order / 100).
Related Orders *	The Unit Cost (LCY) is filled with the result of a Calculation based on the Related Order.
Calculated	The Unit Cost (LCY) is filled with the result of a TRIMIT Unit Cost Calculation based on the parameter Unit Cost Calculation Setup in the Inventory Setup .

*In a Related Order structure, where the Item on Start Level has **Unit Cost Calculation Method Sales** filled with *Related Orders*, you can choose if the **Calculated Unit Cost** or the **Standard Unit Cost** of the related Order should be returned as Unit Cost for the Sales Line via the parameter **Unit Cost Calculation in Sales Line** in the Sales & Receivables Setup on the FastTab **Cost Mgt.**

MANAGEMENT LEVEL UNIT COST

Here you can enter the **Management Level** at which you want the program to find the Unit Cost when a **TRIMIT Unit Cost Calculation** is carried out.

I.e.: Especially in a multi-level Bill of Materials, it might be important to go all the levels deep to calculate the right Unit Cost, or to determine that you will only go one level deep.

CALCULATION OF UNIT COST IN BOM STRUCTURE SETUP

If this field, with a relation to the **Unit Cost Calculation Setup** table, has been filled, the Unit Cost of the current Item will be calculated if it is part of a BOM structure.

This enables an individual choice of Unit Cost Calculation Setup for a Master/Item that will overrule the parameter in the Inventory Setup.

CALCULATED UNIT COST FIELDS (ONLY ITEM CARD)

Calculated Unit Costs	
Calc. Unit Cost Material:	4,34921
Calc. Unit Cost Machine:	0,15
Calc. Unit Cost Time:	7,995
Calc. Unit Cost Overhead:	0,00
Calc. Unit Cost Total:	12,49421

If **Costing Method = Standard** for an Item, you can (manually or by code), enter a value in the **Calc. Unit Cost Material**, **Calc. Unit Cost Machine**, **Calc. Unit Cost Time** and **Calc. Unit Cost Overhead**. Depending on the setting of **Base Calc. Unit Cost Material**, the fields will automatically be updated when an Item Entry is posted. It is also possible to fill these fields automatically, i.e. by using the report [Pre-Calculation](#).

If **Costing Method <> Standard** for an Item, you can only fill these fields automatically; i.e. by using the report [Pre-Calculation](#). These fields only give an estimate of the Unit Cost but are in no relationship to the actual Unit Cost of the Item Ledger Entries.

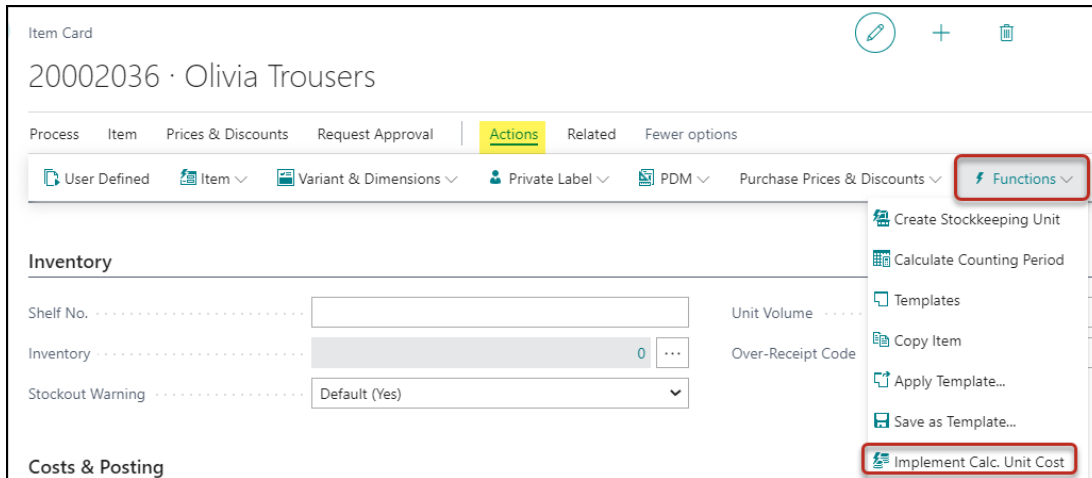
STANDARD UNIT COST FIELDS (ONLY ON ITEMS WITH COSTING METHOD = STANDARD)

Standard Unit Costs	
Std. Unit Cost Material:	4,34921
Std. Unit Cost Machine:	0,15
Std. Unit Cost Time:	7,995
Std. Unit Cost Overhead:	0,00
Std. Unit Cost Total:	12,49421

These fields can only be updated by running the [Unit Cost Revaluation Report](#). Hereby these fields are updated with the value of the **Calc. Unit Cost** fields.

If there is Inventory, also G/L Entries will be created to correct the value of your Inventory.

If no Item Ledger Entries have been created for the Item, you alternatively can use the function in the Item Card via **Actions, Functions, Implement Calc. Unit Cost** to update these fields.



AUTOMATIC CALCULATION OF ITEM UNIT COST (ONLY MASTER CARD)

This field controls if the **Calc. Unit Cost** fields (and the **Standard Unit Cost** fields in case **Costing Method = Standard**) automatically should be filled in connection with the creation of an Item from the Master if it has a BOM.

Replenishment System of the Master must be *Prod. Order* or **Automatic Replenishment** is *Yes* and a Master BOM must be found.

If you set **Automatic Calculation of Item Unit Cost** to *Yes*, you have to fill the **Calculation of Unit Cost in BOM Structure Setup** field on Master or the **Unit Cost Calculation Setup** field on the Inventory Setup, as these fields decide which setup is used for the calculation of the Unit Cost of the Item. Search Direction is *Master -> Inventory Setup*.

NOTE

If an Item is purchased (**Replenishment System** of the Master is *Purchase* or **Automatic Replenishment** is *Yes* and no Master BOM is found), a purchase price search is automatically executed by Item creation and the **Calc. Unit Cost** fields (for all Items) and the **Standard Unit Cost** (only if **Costing Method = Standard**) fields are automatically filled if a purchase price is found.

Needed fields for this: **Vendor No.** on Item/Master must be filled and a valid Purchase Price record for this Vendor No. must exist.

CALCULATION SHEET LEVEL (ONLY MASTER CARD)

You can choose if a Calculation (created based on a Calculation Template) is related to the whole Master (and underlying Items) or only related to a specific Item.

You can choose between the following two options: *Master* or *Item*.

FILLING UNIT COST FIELDS FOR NEW ITEMS

If new Items are created, based on the selected Variants of a Master, the system can already determine the **Calculated Unit Cost** fields based on the present information on the Master.

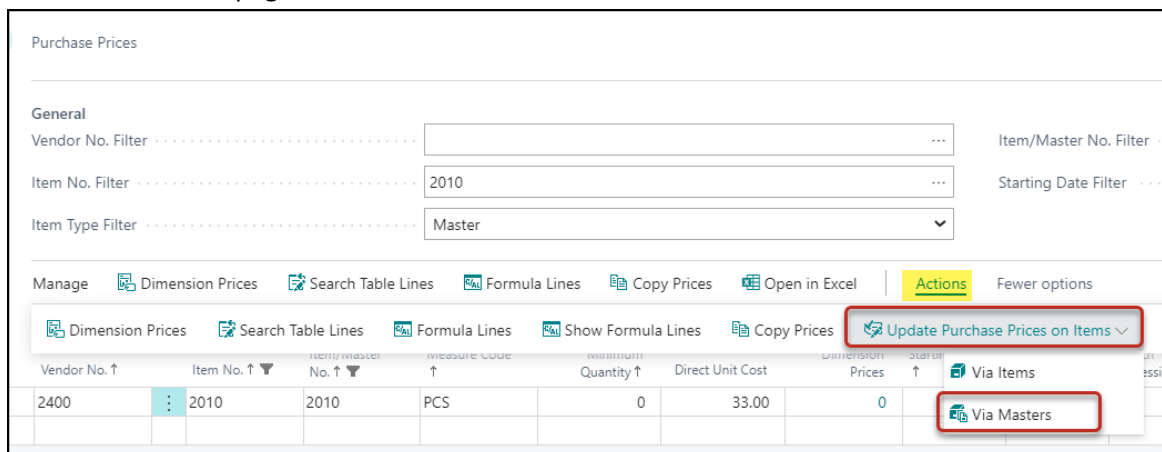
In case of Items with **Costing Method** = *Standard*, it can also fill the **Standard Unit Cost** fields

In case of Items with **Costing Method** <> *Standard*, the **Calculated Unit Cost** fields only give an indication of the Unit Cost.

You can determine the Unit Cost fields in the individual Items as follows:

MANUALLY

- When entering the **Last Direct Cost** on the Item, the system will determine the **Calculated Unit Cost** fields based on the content of the fields mentioned in the [FastTab Costs in Master and Item](#).
- When using the [Pre-Calculation](#) report, you can fill the **Calculated Unit Cost** fields based on present Purchase Prices and/or BOM.
- If **Purchase Prices** are entered on the Master after you already created the Items, it is possible to update the **Calculated Unit Cost** fields of the Items via **Actions, Update Purchase Prices on Items, Via Masters** in the page of the **Purchase Prices**.



The screenshot shows the 'Purchase Prices' window. It has a 'General' section with filters for Vendor No., Item No. (set to 2010), and Item Type (set to Master). Below the filters is a toolbar with options like 'Manage', 'Dimension Prices', 'Search Table Lines', 'Formula Lines', 'Copy Prices', 'Open in Excel', and 'Actions'. The 'Actions' menu is open, showing 'Update Purchase Prices on Items' and 'Via Masters'. Below the menu is a table with columns: Vendor No., Item No., Item/Master No., Measure Code, Quantity, Direct Unit Cost, Prices, and Status. The first row shows Vendor No. 2400, Item No. 2010, Item/Master No. 2010, Measure Code PCS, Quantity 0, Direct Unit Cost 33.00, Prices 0, and Status.

- If **Costing Method** = *Standard*, you can use the [Unit Cost Revaluation Report](#), to fill/update the **Standard Unit Cost** fields based on the **Calculated Unit Cost** fields.
- If **Costing Method** = *Standard*, you are also able to fill the **Calculated Unit Cost** fields manually and even the field **Standard Cost** if no **Item Ledger Entries** are present.
- If **Costing Method** <> *Standard*, you can fill the field **Unit Cost** field manually if no **Item Ledger Entries** are present.

AUTOMATICALLY FILLING COST FIELDS FOR PURCHASE ITEMS

- If **Purchase Prices** are entered on the Master and perhaps the **TRIMIT Item Charges** before the Items are created, the **Calculated Unit Cost** fields will be filled automatically based on the **Purchase Prices**.

This demands that the Items are created after you have entered the Purchase Prices: parameter **Create all Matrix Related Items** in the Inventory Setup is set to *No*, or you re-create the Items (delete the Items, and in the Master List/Card via click **Related, Warehouse, Create Items** to create the Items again).

- If an Item is created when entering Quantities on a Purchase Line (or Matrix) and the Purchase Price exist, the **Calculated Unit Cost** fields will be filled.
- If an Item is created when entering Quantities on a Sales Line (or Matrix) and the Purchase Price exist, the **Calculated Unit Cost** fields will be filled.
- If **Costing Method** = *Standard* and no Item Ledger Entries are present and **Standard Cost** is 0 (zero), also the **Standard Unit Cost** fields and the **Standard Cost** field will be filled in all situations described above.

AUTOMATICALLY FILLING COST FIELDS FOR PRODUCTION ITEMS

- If the field **Automatic Calculation of Unit Cost** on the Master is set to Yes, and the parameter **Unit Cost Calculation Setup** in the Inventory Setup is filled or the **Calculation of Unit Cost in BOM Structure Setup** field in the Master is filled, the **Calculated Unit Cost** fields of the individual Items will be filled automatically. Assuming the Bill of Materials have been created before the individual Items have been created. Otherwise, re-create the Items (delete the Items, and in the Master List/Card via **Related, Warehouse, Create Items** to create the Items again).
- This can also happen if you have the field **Direct Unit Cost Calculation Method** set to *Sum Total of Component Direct Unit Costs*, and you have created the Items again after you have created the BOM.
- If **Costing Method** = *Standard* and no Item Ledger Entries are present and **Standard Cost** is 0 (zero), also the **Standard Unit Cost** fields and the **Standard Cost** field will be filled in all situations described above.

UNIT COST HISTORY

In case of using **Costing Method** = *Standard*, all changes of the **Standard Cost** (when creating Value entries) are automatically logged in the **Average Cost Calculation Overview**, which can be accessed from the **Item Card** by clicking on the field **Standard Cost**.

This will also include the **Revaluation** if you change the **Standard Cost** by using the **Unit Cost Revaluation Report**

Edit - Average Cost Calc. Overview - 20100136 Amelia Trousers									
X Reminder: your work date is 6/1/2021 Use today Change to... Turn off reminder									
Search Find entries... Open in Excel More options									
Type	Valuation Date	Item No.	Unit Cost	Cost is Adjusted	Entry Type	Quantity	Cost Amount (Expected)	Cost Amount (Actual)	
→ Closing Entry	6/17/2021	20100136	22.06	☒		4	0.00	88.24	
Increase	6/17/2021	20100136	21.25	☐	Purchase	4	0.00	85.00	
Revaluation	6/17/2021	20100136	0.00	☐	Purchase	0	0.00	3.24	

In case of using **Costing Method** <> *Standard*, all Value Entries can have their own **Unit Cost** and are automatically logged in the **Average Cost Calculation Overview**, which can be accessed from the **Item Card** by clicking on the field **Unit Cost** in an Item Card.

Edit - Average Cost Calc. Overview - 60200102 Garment FIFO									
X Reminder: your work date is 6/1/2021 Use today Change to... Turn off reminder									
Search Find entries... Open in Excel More options									
Type	Valuation Date	Item No.	Unit Cost	Cost is Adjusted	Entry Type	Quantity	Cost Amount (Expected)	Cost Amount (Actual)	
→ Closing Entry	3/1/2021	60200102	21.00	☒		10	0.00	210.00	
Increase	3/1/2021	60200102	21.00	☐	Purchase	10	0.00	210.00	
→ Closing Entry	6/1/2021	60200102	21.67	☒		30	0.00	650.00	
Increase	6/1/2021	60200102	22.00	☐	Purchase	20	0.00	440.00	

In case of using **Costing Method = Standard**, all updates of the **TRIMIT Standard Unit Cost** fields (even if there is no Inventory) are also automatically logged in the **Std. Unit Cost Log**, which can be accessed from the **Item Card** via **Related, History, Entries, Unit Cost History**.

Item Card

20100136 · Amelia Trousers

Process

Item

Prices & Discounts

Request Approval

Actions

Related

Fewer options

History

Entries

Item

Availability

Purchases

Sales

Production

Warehouse

Ledger Entries

Phys. Inventory Ledger Entries

Reservation Entries

Value Entries

Unit Cost History

Costs & Posting

Cost Details

Costing Method

Standard Cost

Posting Details

Gen. Prod. Posting Group

VAT Prod. Posting Group

Std. Unit Cost Log

Search

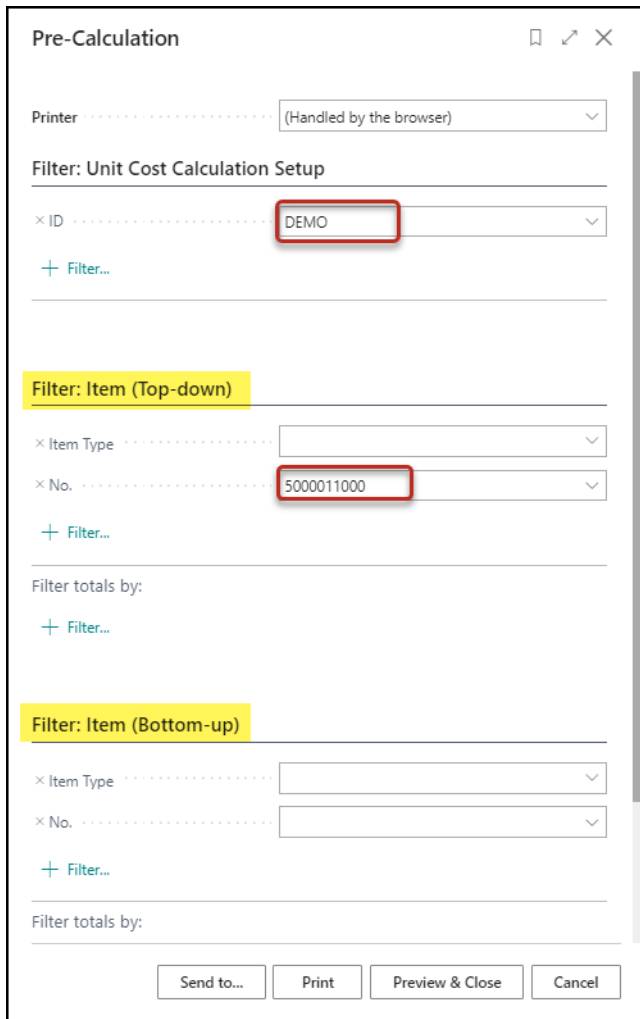
Open in Excel

Item No.	Posting Date	Document No.	Std. Unit Cost Material	Std. Unit Cost Machine	Std. Unit Cost Time	Std. Unit Cost Overhead	Std. Unit Cost Total	New Std. Unit Cost Material	New Std. Unit Cost Machine	New Std. Unit Cost Time	New Std. Unit Cost Overhead	New Std. Unit Cost Total
20100136	1/1/2021	REV0000001	0.00	0.00	0.00	0.00	0.00	21.41119	0.00	0.00	0.00	21.41
20100136	3/1/2021	REV0000001	21.41119	0.00	0.00	0.00	21.41	21.08678	0.00	0.00	0.00	21.09
20100136	6/1/2021	REV0000001	21.08678	0.00	0.00	0.00	21.09	21.24899	0.00	0.00	0.00	21.25
20100136	6/17/2021	REV0000001	21.24899	0.00	0.00	0.00	21.25	22.06	0.00	0.00	0.00	22.06

CALCULATION OF UNIT COSTS ON ITEMS

REPORT PRE-CALCULATION (6037052)

The **Pre-Calculation** report (to be found via **Tell me Pre-Calculation**) is used to view/print, maintain and update the **Calc. Unit Cost** fields on the **Item**. It depends on the fields in the [Unit Cost Calculation Setup](#) if fields in the Items will be updated. This is applicable for all **Costing Methods**.



ITEM (TOP-DOWN) FILTER

The Filter is based on the **Item** Table and here you can enter the filters you want to use in connection with a **Unit Cost Calculation Setup** where the field **Calculation Method** is set to *Top-Down*.

If the field **Calculation Method** in the **Unit Cost Calculation Setup** is set to *Bottom-Up* the values in this filter will be ignored.

ITEM (BOTTOM-UP) FILTER

The Filter is based on the **Item** Table and here you can enter the filters you want to use in connection with a **Unit Cost Calculation Setup** where the field **Calculation Method** is set to *Bottom-Up*.

If the field **Calculation Method** in the **Unit Cost Calculation Setup** is set to *Top-Down*, the values in this filter will be ignored.

EXAMPLE OF A CHAIR CASTOR WITH A 2-LEVEL BOM:

Bottom-up filter:

Calculate All Levels

Calculated Item No.:

5000011000

Chair Castor , Classic,Ash,Natural

Calculated Quantity:

100.00

Settlement Number

0

Date

June 18, 2021

Time

10:27 AM

User ID

ADMIN

Page

Level	Description	Qty. Per Unit	Unit	Material Per Unit	Time Per Unit	Machine Per Unit	Overhead Per Unit	Total Cost Total
1	5000011000 Chair Castor Classic,Ash,Natural	1	PCS	20.70	3.63	1.10		25.43
2	M300501100000 Chair Seat Classic,Ash,Wood,Natural	1	PCS	12.60	0.33	0.10		13.03
3	M30250110 Chair Seat - Back Piece Classic,Ash	1	PCS	0.90				0.90
3	M304010 Chair Seat - Front Piece Ash	1	PCS	0.90				0.90
3	M304510 Chair Seat - Side Piece Ash	2	PCS	1.90				3.80
3	M305010 Chair Seat - Wood Ash	1	PCS	7.00				7.00
3	300050 Mount	1	MIN		0.33	0.10		0.43
2	M30100110F Chair Legs Classic,Ash,Front	2	PCS	0.85				1.70
2	M30100110B Chair Legs Classic,Ash,Back	2	PCS	1.70				3.40
2	M30200110 Chair Top Peace Classic,Ash	1	PCS	0.90				0.90
2	M30300110 Chair Bar Classic,Ash	3	PCS	0.70				2.10
2	300050 Mount	10	MIN		0.33	0.10		4.30

EXAMPLE OF A LILY BLOUSE WITH A ONE LEVEL BOM:

Bottom-up filter:

Calculate All Levels

Calculated Item No.: 21002004

Calculated Quantity: 100.00

Settlement Number 0

Lily Blouse , Royal Blue,L

Date June 18, 2021

Time 10:42 AM

User ID ADMIN

Page

Level	Description	Qty.	Unit	Material	Time	Machine	Overhead	Total Cost
		Per Unit		Per Unit	Per Unit	Per Unit	Per Unit	Total
1	21002004	Lily Blouse Royal Blue,L	1	PCS	6.00	1.83	1.80	9.63
2	M201020	Fabric 70 % Polyamide, 30 % Elastane Royal Blue	1.9	M	2.91			5.52
2	M220025	Buttons 0,5" Acrylic Blue	16	PCS	0.02			0.34
2	M210025	Thread 100% Cotton Blue	3.5	M	0.01			0.04
2	M243004	Size Label XS - 5XL L	1	PCS	0.03			0.03
2	M243004	Size Label XS - 5XL L	1	PCS	0.03			0.03
2	M242002	Wash & Care Label 30 00 10 20 00	1	PCS	0.03			0.03
2	0300010	Setup for Cutting Machine	0.04	MIN		0.50	0.10	0.02
2	300010	Cut	8	MIN		0.10	0.10	1.59
2	0300080	Setup for Sewing Machines	0.05	MIN		0.50		0.03
2	300010	Cut	10	MIN		0.10	0.10	1.99

EXAMPLE OF A POPPY BLAZER WITHOUT A BOM

Bottom-up filter:		Calculate All Levels					Date	June 18, 2021	
Calculated Item No.:		22102008	Poppy Blazer , Royal Blue,8					Time	10:46 AM
Calculated Quantity:		100.00						User ID	ADMIN
Settlement Number		0						Page	
Level	Description	Qty.	Unit	Material	Time	Machine	Overhead	Total Cost	
		Per Unit		Per Unit	Per Unit	Per Unit	Per Unit	Total	
1	22102008	Poppy Blazer Royal Blue,8	1	PCS	30.00			30.00	

REPORT UNIT COST REVALUATION REPORT (6037030)

This report (to be found via **Tell me Revaluation**) is only applicable for Items with **Costing Method = Standard**.

NOTE

This report can only run on **Posting Date** is **TODAY**.

This might cause a problem if you are using a Demo Company with a **WORK DATE** in the future.

Unit Cost Revaluation Report

Printer (Handled by the browser)

Options

Posting Date 18-6-2021

Document No. REV000002

Update and Revaluate Show Only - No Updating

Show only All

Item Journal Template REVAL

Item Journal Batch Name TRIMIT

Filter: Item

× No.

× Master No.

× Item Type

× Inventory Posting Group

+ Filter...

Filter totals by:

+ Filter...

Advanced >

Send to... Print Preview Cancel

The **Unit Cost Revaluation Report** is used to update the **Std. Unit Cost** fields on the **Item** with the values from the **Calc. Unit Cost** fields on the **Item**. This will also update the **Standard Cost** field of the Item. It can also create automatically *Value Entries* and *G/L Entries* if there is Inventory present.

The report is also used to calculate and post the revaluation value (difference between Calculated Unit Cost and already Posted Standard Cost) to General Ledger.

The report can be run with filters on the **Item** table, and has Options as described below.

POSTING DATE

This option is filled with the **TODAY** date and cannot be changed.

This Posting Date will be copied to all G/L Entries, value entries and Std. Unit Cost Log Entries when posting.

DOCUMENT NO.

The **Document No.** will be used at posting as the **Document No.** in the created General Ledger Entries, Value Entries and Std. Unit Cost Log Entries (Unit Cost History) when they are created by the **Unit Cost Revaluation Report**. The shown **Document No.** is based on the next No. of the No. Series of the first **Item Journal Template** with **Type** = *Revaluation*. You can overwrite it manually.

UPDATE AND REEVALUATE

You can choose between the following three options:

Show Only – No Updating	The report will only show you per Item the current Standard Cost and the new Standard Cost – based on the current Calculated Unit Cost Total of the Item.
Update Standard Cost without Revaluation	The report will show you per Item the current Standard Cost and the new Standard Cost – based on the current Calculated Unit Cost Total of the Item. On the Item , the values in the Calculated Unit Cost fields will be copied to the Standard Unit Cost fields and the field Standard Cost will be updated with the Standard Unit Cost Total .
Update Standard Cost and Revaluation	The report will show you per Item the current Standard Cost and the new Standard Cost – based on the current Calculated Unit Cost Total of the Item. On the Item , the values in the Calculated Unit Cost fields will be copied to the Standard Unit Cost fields and the field Standard Cost will be updated with the Standard Unit Cost Total . The Std. Unit Cost Log is updated. The difference between the Calc. Unit Cost fields and the Std. Unit Cost fields will be posted to the G/L Account for Unit Cost Revaluation Report as specified in the Inventory Posting Setup , and <i>Value Entries</i> on all items with Positive or Negative Inventory is adjusted per <i>Open Item Ledger Entry</i> on a separate record of Type Revaluation .

SHOW ONLY

This parameter is only controlling if a record should be visible or not in connection with Preview/Print of the report.

You can choose between the following four options:

All	All Items are shown in the report
Inventory<>0	Only Items with Inventory (Positive or Negative) are shown
Regulation<>0	Only Items with Inventory (Positive or Negative) and differences between the Calculated Unit Cost and the Standard Unit Cost . Therefore, only Items for which a difference could be posted to G/L depending on the option Post and Update .
Calculated Unit Cost <> Standard Unit Cost	Only Items where the Calculated Unit Cost fields are different from the Standard Unit Cost fields are shown.

ITEM JOURNAL TEMPLATE

You can choose an **Item Journal Template** with **Type = Revaluation**.

This is mandatory if you expect that differences will to be posted to G/L.

ITEM JOURNAL TEMPLATE BATCH

You can choose a **Batch** of the **Item Journal Template**.

This is mandatory if you expect that differences will be posted to G/L.

EXAMPLE:

Inventory Valuation					22-6-2021 14:00			
My Company					Page 1			
Showing: Regulation<>0					ADMIN			
Revaluation Journal TRIMIT posted with document no. REV000003								
No.	Description	Base Unit of Measure	Unit Cost	New Unit Cost	Inventory Posted Value	Regulated Value	Adjustment	
Inventory Posting Group: RAW MAT								
M201101	Fabric 70 % Polyamide, 30 % White	M	3,229	3,29358	100,00	322,90	329,36 6,46	
M201120	Fabric 70 % Polyamide, 30 % Royal Blue	M	3,229	3,29358	50,00	161,45	164,68 3,23	
M201125	Fabric 70 % Polyamide, 30 % Navy	M	3,229	3,29358	50,00	161,45	164,68 3,23	
M201135	Fabric 70 % Polyamide, 30 % Orange	M	3,229	3,29358	100,00	322,90	329,36 6,46	
M201170	Fabric 70 % Polyamide, 30 % Red	M	3,229	3,29358	75,00	242,17	247,02 4,85	
M201199	Fabric 70 % Polyamide, 30 % Black	M	3,229	3,29358	100,00	322,90	329,36 6,46	
Inventory Posting Group Total:					1.533,77	1.564,46	30,69	
Inventory Posting Group: RESALE								
21002001	Lily Blouse Royal Blue,XS	PCS	8,46885	8,71103	5,00	42,34	43,56 1,22	
21002002	Lily Blouse Royal Blue,S	PCS	8,75946	9,01778	20,00	175,19	180,36 5,17	
21002003	Lily Blouse Royal Blue,M	PCS	9,05007	9,32454	30,00	271,50	279,74 8,24	
21002004	Lily Blouse Royal Blue,L	PCS	9,63129	9,93805	30,00	288,94	298,14 9,20	
21002005	Lily Blouse Royal Blue,XL	PCS	10,21251	10,5515	50,00	510,63	527,58 16,95	
21002006	Lily Blouse Royal Blue,XXL	PCS	10,79373	11,1650	20,00	215,87	223,30 7,43	
21002007	Lily Blouse Royal Blue,3XL	PCS	11,66556	12,0853	30,00	349,97	362,56 12,59	
Inventory Posting Group Total:					1.854,44	1.915,24	60,80	
List Total					3.388,21	3.479,70	91,49	

You can see that the report is sorted and summarized per **Inventory Posting Group**.

If a revaluation should be posted, it will post G/L Accounts per Item for the differences:

2110 Resale Items															
General Ledger Entries															
Search New Edit List Process Entry Open in Excel More options															
Posting Date	Document Type	Document No.	G/L Account No.	G/L Account Name	Description	Brand Code	Season Code	Gen. Posting Type	Gen. Bus. Posting Group	Gen. Prod. Posting Group	Amount	Bal. Account Type	Bal. Account No.	Entry No.†	
→ 22-6-2021	:	REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				1,22	G/L Account		231	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-1,22	G/L Account		232	
22-6-2021		REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				5,17	G/L Account		233	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-5,17	G/L Account		234	
22-6-2021		REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				8,24	G/L Account		235	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-8,24	G/L Account		236	
22-6-2021		REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				9,20	G/L Account		237	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-9,20	G/L Account		238	
22-6-2021		REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				16,95	G/L Account		239	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-16,95	G/L Account		240	
22-6-2021		REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				7,43	G/L Account		241	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-7,43	G/L Account		242	
22-6-2021		REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				8,40	G/L Account		243	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-8,40	G/L Account		244	
22-6-2021		REV000003	2110	Resale Items	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				4,19	G/L Account		245	
22-6-2021		REV000003	7170	Inventory Adjmt., Retail	Revaluation 2000 on 22-06-21	FASHION	02-SUMMER				-4,19	G/L Account		246	
22-6-2021		REV000003	2130	Raw Materials	Revaluation 2000 on 22-06-21							6,46	G/L Account		247
22-6-2021		REV000003	7270	Inventory Adjmt., Raw Mat.	Revaluation 2000 on 22-06-21							-6,46	G/L Account		248
22-6-2021		REV000003	2130	Raw Materials	Revaluation 2000 on 22-06-21							3,23	G/L Account		249
22-6-2021		REV000003	7270	Inventory Adjmt., Raw Mat.	Revaluation 2000 on 22-06-21							-3,23	G/L Account		250
22-6-2021		REV000003	2130	Raw Materials	Revaluation 2000 on 22-06-21							3,23	G/L Account		251
22-6-2021		REV000003	7270	Inventory Adjmt., Raw Mat.	Revaluation 2000 on 22-06-21							-3,23	G/L Account		252
22-6-2021		REV000003	2130	Raw Materials	Revaluation 2000 on 22-06-21							6,46	G/L Account		253
22-6-2021		REV000003	7270	Inventory Adjmt., Raw Mat.	Revaluation 2000 on 22-06-21							-6,46	G/L Account		254
22-6-2021		REV000003	2130	Raw Materials	Revaluation 2000 on 22-06-21							4,85	G/L Account		255
22-6-2021		REV000003	7270	Inventory Adjmt., Raw Mat.	Revaluation 2000 on 22-06-21							-4,85	G/L Account		256
22-6-2021		REV000003	2130	Raw Materials	Revaluation 2000 on 22-06-21							6,46	G/L Account		257
22-6-2021		REV000003	7270	Inventory Adjmt., Raw Mat.	Revaluation 2000 on 22-06-21							-6,46	G/L Account		258

REPORT POST-CALCULATION (REPORT 6037300)

The **Post-Calculation** report (which can be found via **Tell me Post-Calc**) can be used to analyse the Cost differences of Production Orders.

The **Pre-Calculation** amounts will be based on the Bill of Materials and the **Post-Calculation** amounts will be based on the posted Consumptions.

That is why this report only makes sense if the Production Order is completely finished.

Especially if **Costing Method** is not *Standard*, it is also important that you have *Closed* the Production Order, to get a complete overview of all costs involved.

Post-Calculation									
1 of 1 100% Find Next Post-Calculation CRONUS TRIMIT International Ltd. 14. June 2016 Page 1 CORNATOR\KBI									
No.	Description	Rate	Pre-Calculation			Post-Calculation			
			Pre-Calc./Amount	Unit/Unit	LCY/Unit	Post-Calc./Amount	Unit/Unit	LCY/Unit	Dev. %
Order	PI000001	Finished							
3100010100	Chair	16,564		100	16,68		100,00	16,46	-1,36
300101	Front Leg	0,84	167,40	2,00	1,67	167,40	2,00	1,67	0,00
30020101	Back Leg	1,49	298,20	2,00	2,98	298,20	2,00	2,98	0,00
30030101	Frame Piece	0,71	71,05	1,00	0,71	71,05	1,00	0,71	0,00
30030201	Frame Piece	0,63	63,05	1,00	0,63	63,05	1,00	0,63	0,00
30030501	Frame Piece	0,68	135,70	2,00	1,36	123,70	2,00	1,24	-8,84
30040101	Top Piece	1,17	116,90	1,00	1,17	116,90	1,00	1,17	0,00
30050101	Back Piece	0,23	69,60	3,00	0,70	69,60	3,00	0,70	0,00
30068800	Seat	4,67	467,00	1,00	4,67	467,00	1,00	4,67	0,00
300050	Mount	0,43	107,50	2,50	1,08	103,20	2,40	1,03	-4,00
300060	Surface Treatment	0,43	129,00	3,00	1,29	124,70	2,90	1,25	-3,33
300070	Sand	0,43	43,00	1,00	0,43	40,85	0,95	0,41	-5,00
	Setups Total		0,00	0,00	0,00	0,00	0,00	0,00	0,00
	Operations Total		279,50	6,50	2,80	268,75	6,25	2,69	-3,85
	Material Total		1.388,90	13,00	13,89	1.376,90	13,00	13,77	-0,86
Series Total	Setups Total		0,00			0,00			0,00
	Operations Total		279,50			268,75			-3,85
	Material Total		1.388,90			1.376,90			-0,86
Total	Setups Total		0,00			0,00			0,00
	Operations Total		279,50			268,75			-3,85
	Material Total		1.388,90			1.376,90			-0,86

PRODUCTION ORDER, EXPLANATION OF COST FIELDS

The Production Order (can be found via **Tell me Production Order List**) contains a set of Cost fields on the FastTab **Costing** that are also used to determine the Variances (in case of **Costing Method = Standard**) while posting.

If **Costing Method = Standard**, the FastTab **Costing** will look as follows:

Costing			
Calculated Costs of Order		Consumed Costs of Order	
Cost of Order, Materials	528.85	Consumed Material	528.84
Cost of Order, Time	6.60	Consumed Time	5.94
Cost of Order, Machines	2.00	Consumed Machine	1.80
Cost of Order, Overheads	0.00	Consumed Overhead	0.00
Cost of Order, Total	537.45	Consumed Cost Total	536.58
Cost of Order, Total Per Unit	268.72	Standard Unit Cost Item	
Calculated Costs of Order (All Levels)		Std. Unit Cost Material	259.09
Calc. Cost of Order, Material	528.85	Std. Unit Cost Time	7.39
Calc. Cost of Order, Time	6.60	Std. Unit Cost Machine	2.24
Calc. Cost of Order, Machine	2.00	Std. Unit Cost Overhead	0.00
Calc. Cost of Order, Overhead	0.00	Std. Unit Cost Total	268.72
Calc. Cost of Order, Total	537.45		
Calc. Cost of Order, Total per Unit	268.72		

If **Costing Method <> Standard**, the FastTab **Costing** will look as follows:

Costing			
Calculated Costs of Order		Consumed Costs of Order	
Cost of Order, Materials	528.85	Consumed Material	528.85
Cost of Order, Time	6.60	Consumed Time	5.94
Cost of Order, Machines	2.00	Consumed Machine	1.80
Cost of Order, Overheads	0.00	Consumed Overhead	0.00
Cost of Order, Total	537.45	Consumed Cost Total	536.59
Cost of Order, Total Per Unit	268.72	Unit Cost Item	
Calculated Costs of Order (All Levels)		Unit Cost Item	268.30
Calc. Cost of Order, Material	528.85		
Calc. Cost of Order, Time	6.60		
Calc. Cost of Order, Machine	2.00		
Calc. Cost of Order, Overhead	0.00		
Calc. Cost of Order, Total	537.45		
Calc. Cost of Order, Total per Unit	268.72		

CALCULATED COST OF ORDER FIELDS

Calculated Cost of Order includes variances in Configuration and Unit Costs (If the value of **Unit Cost Material**, **Unit Cost Machine**, **Unit Cost Time** or **Unit Cost Overhead** are changed on the BOM Line or on a Related Order the **Calculated Cost of Order** will increase/decrease).

The **Calculated Cost of Order** of Items on Related Orders is included in **Calculated Cost of Order** (to catch changes in Configuration or Unit Cost on lower levels).

Examples on what can change the Calculated Cost of Order fields:

- If Items or Operations have been added/removed on the Lines of the Production Order itself
- If Items or Operations have been added/removed on the Lines of a Related Production Order of a Production Line.

- If the **Quantity per** or **Unit Cost** on an Item or Operation has been changed on the Lines. In that case, you need to click **Update Unit Cost**

Edit - Production Order - PO000006

Manage
Finish
Job Card...
Release Prod. Order
Archive Order
Check Availability
Update Unit Cost
Item Tracking Lines

- Change of a **Direct Unit Cost** on a Related Purchase Order of a Production Line.

NOTE

The **Calculated Cost of Order** is only updated in a Related Order structure, if the structure is called from the Sales Line. The update is executed by returning from the Related Order to the Sales Line.

The Calculation of the **Calculated Cost of Order** fields on a Related Order structure can be executed on the Sales Line via the (Sales) Lines Actions, click **Line, Functions, Calculate Unit Cost**.

Lines
Manage
Line
Order
Fewer options

Functions
Get Price...
Get Line Discount...
Calculate Invoice Discount
Calculate Unit Cost
Component Unit Price

In a Related Order structure where the Item on Start Level has **Unit Cost Calculation Method Sales** set to *Related Orders*, you can choose if the **Calculated Cost of Order** or the **Standard Cost of Order** should be returned as **Unit Cost** on the Sales Line via the parameter **Unit Cost Calculation in Sales Line** in the Sales & Receivables Setup.

CALCULATED COST OF ORDER (ALL LEVELS) FIELDS

The **Calculated Cost of Order (All Levels)** can be different from the **Calculated Cost of Order** in two situations:

A semi-finished Item does not have the Unit Cost that represents the Cost of the related Production Order.
A Purchase Item does not have the same Unit Cost as the related Purchase Order.

CONSUMED COSTS OF ORDER FIELDS

The values represent the sum of the Total Cost fields of the Production Entries (posted Consumptions) of the Order.

STANDARD UNIT COSTS FIELDS – IN CASE COSTING METHOD = STANDARD

All Values are simply transferred directly from the Standard Unit Cost fields on the Item card.

UNIT COST ITEM – IN CASE COSTING METHOD <> STANDARD

This field represents the total posted consumptions per Piece.

It will be updated when posting consumptions or when clicking **Update Unit Cost**.

Edit - Production Order - PO000006

Manage
Finish
Job Card...
Release Prod. Order
Archive Order
Check Availability
Update Unit Cost
Item Tracking Lines

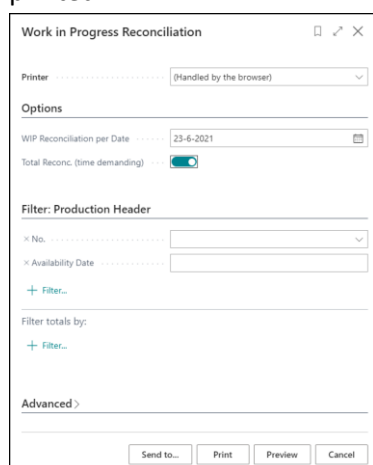
REPORTS

WORK IN PROGRESS RECONCILIATION (REPORT 6037021)

The report makes it possible to make reconciliation between the actual Postings on the **Work in Progress** Accounts and the **Consumed Costs of Order** fields in the Production Orders.

The value of the Work in Progress is a summation of the **Consumed Costs of Order** fields on the Production Order.

Only Production Orders that have posted consumptions, and are not already **Closed** or **Archived**, will be printed.



WIP RECONCILIATION PER DATE

This Date will be compared with the **Finished Date** of the Production Orders.

TOTAL RECONC. (TIME DEMANDING)

A checkmark in this option, will check all the **WIP Accounts** in the Inventory Posting Setup.

EXAMPLE:

Specification of Work in progress										23 June 2021		
CRONUS TRIMIT W1 Ltd.										Page 1		
										KBI@TRIMIT.COM		
No.	Initiating Order No. Overlying Level	Item No.	Item	Customer	Quantity to Produce	Quantity Finished	Availability Date	Value WIP	Value Part Finished	Status	Bal. Account No.	Difference
PI000001		3100012222	Dining Table Artemis	The Cannon Group PLC	5	2	31-08-20	1.390,07	558,89	Partly Finished	833,18	0,00
PIB000003		5000012000	Chair Castor (3100)	The Cannon Group PLC	65	45	07-03-20	1.847,35	1.264,05	Partly Finished	583,30	0,00
PO000008	0100009	3100032221	Dining Table Artemis	The Furniture Shop UK	2	0	06-09-20	536,58	0,00	Released	536,58	0,00
PO000010	0100010	3101032221	Table Artemis FIFO	The Furniture Shop UK	3	3	06-09-20	807,03	804,89	Finished	2,14	0,00
1011001			The order has been deleted.					0,00	0,00		66,01	-66,01
1011002			The order has been deleted.					0,00	0,00		-224,39	224,39
1011003			The order has been deleted.					0,00	0,00		5.187,90	-5187,90
								4.581,02	2.625,82		6.904,72	-5.009,52
								Bal. Account No.				
								2140	WIP Account, Finished goods		6.904,72	
								Total			6.904,72	
								Variation			0,00	

In the Demo Sites – in case of Total Reconciliation - the red lines are related to Business Central Production Orders that have posted consumptions but are not in the TRIMIT Production Orders.

Although PO00010 is Finished, there is still an open amount; this will be posted when Closing the Production Order.

I.e. for an Item with **Costing Method** <> *Standard*, which will only show you the posted Consumptions; being the Unit Cost for these produced quantities (in case of **Costing Method** = FIFO/LIFO).

Specification of Production Variances						
My Company						
No. : PI000028						
25-6-2021 14:36						
Page 1						
ADMIN						
Order No. PI000028						
Item Produced: 21012002 Lily FIFO Qty. To Prod.: 5						
Qty. Finished: 5 Finished at: 25-6-2021						
Produced	Quantity	Materials	Time	Machine	Overhead	Std. Cost Total
21012002	5	0,00	0,00	0,00	0,00	0,00
Total Finished	-5	0,00	0,00	0,00	0,00	0,00
Usage	Quantity	Materials	Time	Machine	Overhead	Std. Cost Total
Item M201020	8	-24,54	0,00	0,00	0,00	-24,54
Item M220025	80	-1,68	0,00	0,00	0,00	-1,68
Item M210025	17	-0,22	0,00	0,00	0,00	-0,22
Item M243002	5	-0,16	0,00	0,00	0,00	-0,16
Item M243002	5	-0,16	0,00	0,00	0,00	-0,16
Item M242002	5	-0,16	0,00	0,00	0,00	-0,16
Setup 0300010	0,06667	0,00	-2,00	-0,40	0,00	-2,40
Setup 0300080	0,08333	0,00	-2,50	0,00	0,00	-2,50
Operation 300010	0,2	0,00	-3,96	-4,00	0,00	-7,96
Operation 300010	0,225	0,00	-4,46	-4,50	0,00	-8,96
Total Consumption		-26,93	-12,92	-8,90	0,00	-48,74
PI000028 Production Variance		-26,93	-12,92	-8,90	0,00	-48,74

	Materials	Time	Machine	Overhead	Std. Cost Total
Total Finished	0,00	0,00	0,00	0,00	0,00
Total Consumption	-26,93	-12,92	-8,90	0,00	-48,74
Total Production Variance	-26,93	-12,92	-8,90	0,00	-48,74

Although it can also be use on Items with **Costing Method** <> *Standard*, this doesn't make any sense, because the **Std. Cost Total** of the Item that needs to be produced is 0,00.

Specification of Production Variances						
CRONUS TRIMIT W1 Ltd.						
23-8-2021 14:59						
Page 2						
KBI@TRIMIT.COM						
Order No.	PO000008					
Item Produced:	3101032221	Table Artemis FIFO	Qty. To Prod.:	2	Qty. Finished:	2
					Finished at:	6-9-2020
Produced	Quantity	Materials	Time	Machine	Overhead	Std. Cost Total
3101032221	2	0,00	0,00	0,00	0,00	0,00
Total Finished	-2	0,00	0,00	0,00	0,00	0,00
Usage	Quantity	Materials	Time	Machine	Overhead	Std. Cost Total
Item M31000321	2	-252,85	0,00	0,00	0,00	-252,85
Item M311022	8	-108,00	0,00	0,00	0,00	-108,00
Item M312024180	4	-88,00	0,00	0,00	0,00	-88,00
Item M313022	4	-44,00	0,00	0,00	0,00	-44,00
Item M314022	4	-38,00	0,00	0,00	0,00	-38,00
Operation 300050	0,3	0,00	-5,94	-1,80	0,00	-7,74
Total Consumption		-528,85	-5,94	-1,80	0,00	-536,59
PO000008	Production Variance	-528,85	-5,94	-1,80	0,00	-536,59

UPDATE UNIT COST (REPORT 6037060)

The **Update Unit Cost** will update the **Unit Cost** fields in the TRIMIT Production Order based on the current **Unit Costs** of the Components and Operations. So only applicable if you use TRIMIT Production Orders. This is the report that also is executed if you click **Update Unit Cost** in a Production Order

Production Order | Work Date: 6-9-2020

PO000008

Finish Job Card... Release Prod. Order Archive Order Check Availability Update Unit Cost Item Tracking Lines

General

You can enter any filter based on the fields of the **Production Header** (6037301)

There is no output for this report, but the following fields in the **Production Order** will be updated:

The field **(Calc.) Cost of Order, Material:** will be updated based on the field **Unit Cost** of the Item of the Component Lines with **Type = Item**

The field **(Calc.) Cost of Order, Machine:** will be updated based on the field **Machine Unit Cost per Minute** of the Operation of the Component Lines with **Type = Operation** or **Setup**.

The field **(Calc.) Cost of Order, Time:** will be updated based on the field **Unit Cost per Minute** of the Operation of the Component Lines with **Type = Operation** or **Setup**.

Based on the new calculated costs, the **(Calc.) Cost of Order, Total per Unit** and **(Calc.) Cost of Order, Total** will also be recalculated.

In case the Item that needs to be produced also has **Costing Method** <> *Standard*, the field **Unit Cost Item** will also be updated.

It makes sense to run this report frequently after changing the **Unit Costs** in an Operation, or if you want the **(Calc.) Cost of Order, Material** being updated with the current **Unit Cost** of your Items based on new receipts.

This will only influence the amounts on the Pre-Calculation report and on the Post-Calculation report for the values that are shown for the **Pre-Calculation**.

EXAMPLES COSTING METHOD = STANDARD

For the examples:

Costing Method = *Standard*.

Automatic Cost Posting in the **Inventory Setup** is set to *Yes*.

Automatic Cost Adjustment in the **Inventory Setup** is set to *Yes*.

G/L Accounts mentioned are referring to Accounts in:

GPS	General Posting Setup
IPS	Inventory Posting Setup
VPG	Vendor Posting Group
CPG	Customer Posting Group
PP	Provision Purchase

PURCHASE

WITHOUT VARIANCE, WITHOUT ITEM CHARGES

This example shows the G/L Entries if no Variance applicable between the **Direct Unit Cost** on Purchase Line and **Standard Cost** on Item.

Direct Unit Cost on Purchase Line	4,50				
Standard Unit Cost on Item Card	4,50				
			Posting		
			Receipt	Invoice	Total
Balance	Inventory Account	IPS		4,50	4,50
Balance	Inventory Account (Interim) *	IPS	4,50	-4,50	
Balance	Invt. Accrual Acc. (Interim) *	GPS	-4,50	4,50	
Balance	Payables Account	VPG		-4,50	-4,50
Balance Total			0,00	0,00	0,00
Income Statement	Purch. Account	GPS		4,50	4,50
Income Statement	Direct Cost Applied Account	GPS		-4,50	-4,50
Income Statement Total			0,00	0,00	0,00

* The "Interim" postings will only take place if Expected Cost Posting to G/L in the Inventory Setup is set to Yes

WITHOUT VARIANCE, WITH ITEM CHARGES

This example shows the G/L Entries if the Standard Cost of the Item is the exact sum of the Direct Unit Cost of the Purchase Line + the Item Charges (connected to Master, Vendor or Country) and the field **Base Calc.**

Unit Cost Material is set to *Direct Unit Cost + Item Charge*.

In this case, also the Provision Purchase has been filled.

Direct Unit Cost on Purchase Line	4,50				
Item Charge on Purchase Line for P-Freight	0,45				
Standard Unit Cost on Item Card	4,95				
			Posting		
			Receipt	Invoice	Total
Balance	Inventory Account	IPS		4,95	4,95
Balance	Inventory Account (Interim) *	IPS	4,95	-4,95	
Balance	Invt. Accrual Acc. (Interim) *	GPS	-4,95	4,95	
Balance	Payables Account	VPG		-4,50	-4,50
Balance Total			0,00	0,45	0,45
Income Statement	Purch. Account	GPS		4,50	4,50
Income Statement	Direct Cost Applied Account	GPS		-4,50	-4,50
Income Statement	Purchase Variance Account **	GPS		-0,45	-0,45
Income Statement	G/L Account Debit **	PP		0,45	0,45
Income Statement	G/L Account Credit	PP		-0,45	-0,45
Income Statement Total			0,00	-0,45	-0,45

* The "Interim" postings will only take place if Expected Cost Posting to G/L in the Inventory Setup is set to Yes

See **White Paper – TRIMIT Item Charge** and **White Paper - TRIMIT Provision** for more details regarding the usage of **TRIMIT Item Charges** and **Provisions**.

** In this scenario, where you use the **TRIMIT Item Charges** and **TRIMIT Provision Purchase**, it is advised to enter the same G/L Account for:

Purchase Variance Account	General Posting Setup
G/L Account Debit	Provision Purchase

The moment you get the Purchase Invoice for the actual Item Charge (i.e. a Freight Invoice), you should not use the **Type Charge (Item)** and assign it directly to the Receipt Lines.

In that case, you would add i.e. the Freight Costs twice to your Inventory.

Instead, you need to post it directly to a G/L Account for i.e. **Freight Purchase**.

Therefore, per month, quarter, season or year, you can compare the actual Freight costs with the expected Freight costs that were posted on the **G/L Account Credit** of the Provision Purchase.

WITH VARIANCE

This example shows the G/L Entries if Variance is applicable between the **Direct Unit Cost** on Purchase Line and **Standard Cost** on Item.

Direct Unit Cost on Purchase Line	5,00				
Standard Unit Cost on Item Card	4,50				
			Posting		
			Receipt	Invoice	Total
Balance	Inventory Account	IPS		4,50	4,50
Balance	Inventory Account (Interim) *	IPS	4,50	-4,50	
Balance	Invt. Accrual Acc. (Interim) *	GPS	-4,50	4,50	
Balance	Payables Account	VPG		-5,00	-5,00
Balance Total			0,00	-0,50	-0,50
Income Statement	Purch. Account	GPS		5,00	5,00
Income Statement	Direct Cost Applied Account	GPS		-5,00	-5,00
Income Statement	Purchase Variance Account	GPS		0,50	0,50
Income Statement Total			0,00	0,50	0,50

* The "Interim" postings will only take place if Expected Cost Posting to G/L in the Inventory Setup is set to Yes

PRODUCTION

WITHOUT VARIANCE

This example shows the G/L Entries if no Variance applicable between the consumption on a Production Order in comparison to the quantities in the Bill of Materials of an Item.

[illegible]

* The "Interim" postings during **Finishing** the Production Order will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes. If it is set to **No**, the -4.50 of the **WIP Account (Finished Goods)** will then be posted during the Closing of the Production order.

WITH VARIANCE

This example shows the G/L Entries if Variance are applicable between the consumption on a Production Order in comparison to the quantities in the Bill of Materials of an Item.

[illegible]

*The "Interim" postings during Finishing the Production Order will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes. If it is set to No, the -4,50 of the **WIP Account (Finished Goods)** will then be posted during the Closing of the Production order, so the -0,75 will then be -5,25 on the **WIP Account (Finished Goods)**.

SALES

INVENTORY INITIATED ITEMS

This example shows the G/L Entries if the Item has **Replenishment Policy Inventory**.

Unit Price on Sales Line	8,00				
Standard Unit Cost on Item Card	4,50				
			Posting		
			Ship	Invoice	Total
Balance	Inventory Account (Interim) *	IPS	-4,50	4,50	
Balance	Inventory Account			-4,50	-4,50
Balance	COGS Account (Interim) *	GPS	4,50	-4,50	
Balance	Receivables Account	CPG		8,00	8,00
Balance Total			0,00	3,50	3,50
Income Statement	Sales Account	GPS		-8,00	-8,00
Income Statement	COGS Account	GPS		4,50	4,50
Income Statement Total			0,00	-3,50	-3,50

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

ORDER INITIATED ITEMS WITH RELATED PRODUCTION ORDER

WITHOUT VARIANCE ON RELATED PRODUCTION ORDER

This example shows the G/L Entries if the Item has **Replenishment Policy Order** and a Related Production Order has been created on the Sales Line.

There is no Variance applicable between the Standard Cost of the Item and the posted Consumptions.

	Planned	Actual							
Unit Price on Sales Line	8,00								
Standard Unit Cost, Item Card	4,50	4,50							
BOM: Materials Consumption	3,50	3,50							
BOM: Time Consumption	1,00	1,00							
				Posting					
			Material Consumption	Time Consumption	Finishing *	Ship *	Invoice	Closing	Total
Balance	Inventory Account (Raw Materials)	IPS	-3,50						-3,50
Balance	Inventory Account (Interim)	IPS		4,50		-4,50	4,50	-4,50	
Balance	Inventory Account (Finished Goods)	IPC					-4,50	4,50	
Balance	COGS Account (Interim)	GPS				4,50	-4,50		
Balance	Receivables Account	CPG					8,00		8,00
Balance	WIP Account (Finished Goods)	IPS	3,50	1,00	-4,50				
Balance Total			0,00	1,00	0,00	0,00	3,50	0,00	4,50
Income Statement	Sales Account	GPS					-8,00		-8,00
Income Statement	COGS Account	GPS					4,50		4,50
Income Statement	Direct Cost Applied Account	GPS		-1,00					-1,00
Income Statement Total			0,00	-1,00	0,00	0,00	-3,50	0,00	-4,50

If **Finishing Method Related Order** in the Master/Item is set to *Automatically by Shipment*, the Production order will be Finished as well automatically when the Shipment of the Sales Order is posted.

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

WITH CONSUMPTION VARIANCE ON RELATED PRODUCTION ORDER

This example shows the G/L Entries if the Item has **Replenishment Policy Order** and a Related Production Order has been created on the Sales Line.

A Variance is applicable between the Standard Cost of the Item and the posted Consumptions.

	Planned	Actual							
Unit Price on Sales Line	8,00								
Standard Unit Cost, Item Card	4,50	4,50							
BOM: Materials Consumption	3,50	3,75							
BOM: Time Consumption	1,00	1,25							
			Posting						
			Material Consumption	Time Consumption	Finishing *	Ship*	Invoice	Closing	Total
Balance	Inventory Account (Raw Materials)	IPS	-3,75						-3,75
Balance	Inventory Account (Interim)	IPS			4,50	-4,50	4,50	-4,50	
Balance	Inventory Account (Finished Goods)	IPS					-4,50	4,50	
Balance	COGS Account (Interim)	GPS				4,50	-4,50		
Balance	Receivables Account	CPG					8,00		8,00
Balance	WIP Account (Finished Goods)	IPS	3,75	1,25	-4,50			-0,50	
Balance Total			0,00	1,25	0,00	0,00	3,50	-0,50	4,25
Income Statement	Sales Account	GPS					-8,00		-8,00
Income Statement	COGS Account	GPS					4,50		4,50
Income Statement	Direct Cost Applied Account	GPS		-1,25					-1,25
Income Statement	Material Variance Account	IPS						0,25	0,25
Income Statement	Capacity Variance Account	IPS						0,25	0,25
Income Statement Total			0,00	-1,25	0,00	0,00	-3,50	0,50	-4,25

If **Finishing Method Related Order** in the Master/Item is set to *Automatically by Shipment*, the Production order will be Finished as well automatically when the Shipment of the Sales Order is posted.

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

WITH VARIANCE ON RELATED PRODUCTION ORDER I

This example shows the G/L Entries if the Item has **Replenishment Policy Order** and a Related Production Order has been created on the Sales Line.

Variances are applicable between the Standard Cost of the Item and the posted Consumptions.

Sales Invoice has been posted **before** Closing the Production Order.

	Planned	Configuration							
Unit Price on Sales Line	8,00								
Standard Unit Cost, Item Card	4,50	5,25							
BOM: Materials Consumption	3,50	4,00							
BOM: Time Consumption	1,00	1,25							
			Posting						
			Material Consumption	Time Consumption	Finishing *	Ship*	Invoice	Closing	Total
Balance	Inventory Account (Raw Materials)	IPS	-4,00						-4,00
Balance	Inventory Account (Interim)	IPS					4,50	-4,50	
Balance	Inventory Account (Finished Goods)	IPS			4,50	-4,50	-4,50	4,50	
Balance	COGS Account (Interim)	GPS				4,50	-4,50		
Balance	Receivables Account	CPG					8,00		8,00
Balance	WIP Account (Finished Goods)	IPS	4,00	1,25	-4,50			-0,75	
Balance Total			0,00	1,25	0,00	0,00	3,50	-0,75	4,00
Income Statement	Sales Account	GPS					-8,00		-8,00
Income Statement	COGS Account	GPS					4,50		4,50
Income Statement	Direct Cost Applied Account	GPS		-1,25					-1,25
Income Statement	Configuration Variance Value	IPS						0,75	0,75
Income Statement Total			0,00	-1,25	0,00	0,00	-3,50	0,75	-4,00

If **Finishing Method Related Order** in the Master/Item is set to *Automatically by Shipment*, the Production order will be Finished as well automatically when the Shipment of the Sales Order is posted.

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

WITH VARIANCE ON RELATED PRODUCTION ORDER II

This example shows the G/L Entries if the Item has **Replenishment Policy Order** and a Related Production Order has been created on the Sales Line.

Variances are applicable between the Standard Cost of the Item and the posted Consumptions.

Sales Invoice has been posted **after** Closing the Production Order.

	Planned	Configuration								
Unit Price on Sales Line	8,00									
Standard Unit Cost, Item Card	4,50	5,25								
BOM: Materials Consumption	3,50	4,00								
BOM: Time Consumption	1,00	1,25								
			Posting							
			Material Consumption	Time Consumption	Finishing *	Ship*	Closing	Invoice	Total	
Balance	Inventory Account (Raw Materials)	IPS	-4,00							-4,00
Balance	Inventory Account (Interim)	IPS					-4,50	4,50		
Balance	Inventory Account (Finished Goods)	IPS			4,50	-4,50	4,50	-4,50		
Balance	COGS Account (Interim)	GPS				4,50		-4,50		
Balance	Receivables Account	CPG						8,00	8,00	
Balance	WIP Account (Finished Goods)	IPS	4,00	1,25	-4,50		-0,75			
Balance Total			0,00	1,25	0,00	0,00	-0,75	3,50	4,00	
Income Statement	Sales Account	GPS						-8,00	-8,00	
Income Statement	COGS Account	GPS						4,50	4,50	
Income Statement	Direct Cost Applied Account	GPS		-1,25					-1,25	
Income Statement	Configuration Variance Value	IPS					0,75	-0,75		
Income Statement	COGS Configuration Variance Value	GPS						0,75	0,75	
Income Statement Total			0,00	-1,25	0,00	0,00	0,75	-3,50	-4,00	

If **Finishing Method Related Order** in the Master/Item is set to *Automatically by Shipment*, the Production order will be Finished as well automatically when the Shipment of the Sales Order is posted.

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

EXAMPLES COSTING METHOD = FIFO

For the examples:

Costing Method = *FIFO*.

Automatic Cost Posting in the **Inventory Setup** is set to *Yes*.

Automatic Cost Adjustment in the **Inventory Setup** is set to *Yes*.

G/L Accounts mentioned are referring to Accounts in:

GPS	General Posting Setup
IPS	Inventory Posting Setup
VPG	Vendor Posting Group
CPG	Customer Posting Group
PP	Provision Purchase

PURCHASE

PLAIN PURCHASE PRICE

This example shows the G/L Entries if the Unit Cost is only based on the Direct Unit Cost (Purchase Price):

This example shows the G/L Entries regardless the current **Unit Cost** on the Item. The amounts posted will be based on the **Direct Unit Cost** on Purchase Line.

Unit Cost on Item Card	4,50				
Direct Unit Cost on Purchase Line	4,50				
			Posting		
			Receipt	Invoice	Total
Balance	Inventory Account (Interim) *	IPS	4,50	-4,50	
Balance	Inv. Accrual Account. (Interim) *	GPS	-4,50	4,50	
Balance	Inventory Account	IPS		4,50	4,50
Balance	Payables Account	VPG		-4,50	-4,50
Balance Total			0,00	0,00	0,00
Income Statement	Purch. Account	GPS		4,50	4,50
Income Statement	Direct Cost Applied Account	GPS		-4,50	-4,50
Income Statement Total			0,00	0,00	0,00

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the **Inventory Setup** is set to *Yes*.

PURCHASE PRICE WITH ITEM CHARGES

This example shows the G/L Entries if the Unit Cost is based on the Direct Cost (Purchase Price) and Item Charges:

Calc. Unit Cost Material is set to *Direct Unit Cost + Item Charge*.

In this case, also the Provision Purchase has been filled.

See **White Paper – TRIMIT Item Charge** and **White Paper - TRIMIT Provision** for more details regarding the usage of **TRIMIT Item Charges** and **Provisions**.

Unit Cost on Item Card	4,50				
Direct Unit Cost on Purchase Line	4,50				
Item Charge on Purchase Line for P-FREIGHT	0,45				
			Posting		
			Receipt	Invoice	Total
Balance	Inventory Account (Interim) *	IPS	4,95	-4,95	
Balance	Inv. Accrual Acc. (Interim) *	GPS	-4,95	4,95	
Balance	Inventory Account	IPS		4,95	4,95
Balance	Payables Account	VPG		-4,50	-4,50
Balance Total			0,00	0,45	0,45
Income Statement	Purch. Account	GPS		4,50	4,50
Income Statement	Direct Cost Applied Account	GPS		-4,50	-4,50
Income Statement	Inventory Adjustment Account **	GPS		-0,45	-0,45
Income Statement	G/L Account Debit **	PP		0,45	0,45
Income Statement	G/L Account Credit	PP		-0,45	-0,45
Income Statement Total			0,00	-0,45	-0,45

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

** if the **Inventory Adjustment Account** and the **G/L Account Debit** of the Provision Purchase is the same G/L Account you will also see in financials, that there would be no Adjustments but only "Expected costs for Item Charge"

PRODUCTION

WITHOUT VARIANCE

This example shows the G/L Entries if no Variance applicable between the consumption on a Production Order in comparison to the quantities in the Bill of Materials of an Item.

	Planned	Actual					
Unit Cost on Item Card	4,50						
BOM: Materials Consumption	3,50	3,50					
BOM: Time Consumption	1,00	1,00					
			Posting				
			Material Consumption	Time Consumption	Finishing	Closing	Total
Balance	Inventory Account (Raw Materials)	IPS	-3,50				-3,50
Balance	Inventory Account (Finished Goods)	IPS				4,50	4,50
Balance	Inventory Account Interim (Finished Goods)	IPS			4,50 *	-4,50 *	
Balance	WIP Account (Finished Goods)	IPS	3,50	1,00	-4,50 *		
Balance Total			0,00	1,00	0,00	0,00	1,00
Income Statement	Direct Cost Applied Account	GPS		-1,00			-1,00
Income Statement Total			0,00	-1,00	0,00	0,00	-1,00

WIP Account will be taken from the Item you want to produce; as well for the Consumption as for the Finishing/Closing.

* The "Interim" postings during Finishing the Production Order will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes. If it is set to *No*, the -4,50 of the **WIP Account (Finished Goods)** will then be posted during the Closing of the Production order.

WITH VARIANCE

This example shows the G/L Entries if Variance are applicable between the consumption on a Production Order in comparison to the quantities in the Bill of Materials of an Item.

	Planned	Actual					
Unit Cost on Item Card	4,50	5,25					
BOM: Materials Consumption	3,50	4,00					
BOM: Time Consumption	1,00	1,25					
			Posting				
			Material Consumption	Time Consumption	Finishing	Closing	Total
Balance	Inventory Account (Raw Materials)	IPS	-4,00				-4,00
Balance	Inventory Account (Finished Goods)	IPS				5,25	5,25
Balance	Inventory Account Interim (Finished Goods)	IPS			4,50 *	-4,50 *	
Balance	WIP Account (Finished Goods)	IPS	4,00	1,25	-4,50 *	-0,75 *	
Balance Total			0,00	1,25	0,00	0,00	1,25
Income Statement	Direct Cost Applied Account	GPS		-1,25			-1,25
Income Statement Total			0,00	-1,25	0,00	0,00	-1,25

WIP Account will be taken from the Item you want to produce; as well for the Consumption as for the Finishing/Closing.

*The "Interim" postings during Finishing the Production Order will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes. If it is set to No, the -4,50 of the **WIP Account (Finished Goods)** will then be posted during the Closing of the Production order, so the -0,75 will then be -5,25 on the **WIP Account (Finished Goods)**.

SALES

INVENTORY INITIATED ITEMS

This example shows the G/L Entries if the Item has **Replenishment Policy Inventory**.

Unit Price on Sales Line	8,00				
Unit Cost on Item Card	4,50				
			Posting		
			Ship	Invoice	Total
Balance	Inventory Account (Interim) *	IPS	-4,50	4,50	
Balance	Inventory Account			-4,50	-4,50
Balance	COGS Account (Interim) *	GPS	4,50	-4,50	
Balance	Receivables Account	CPG		8,00	8,00
Balance Total			0,00	3,50	3,50
Income Statement	Sales Account	GPS		-8,00	-8,00
Income Statement	COGS Account	GPS		4,50	4,50
Income Statement Total			0,00	-3,50	-3,50

* The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes

ORDER INITIATED ITEMS WITH RELATED PRODUCTION ORDER

FIRST PRODUCTION ORDER WHEN UNIT COST BEFORE FINISHING IS STILL 0,00

This example shows the G/L Entries if the Item has **Replenishment Policy Order** and a Related Production Order has been created on the Sales Line.

	Planned	Actual							
Unit Price on Sales Line	8,00								
Unit Cost, Item Card	0,00	4,50							
BOM: Materials Consumption	3,50	3,50							
BOM: Time Consumption	1,00	1,00							
			Posting						
			Material Consumption	Time Consumption	Finishing *	Ship *	Invoice	Closing	Total
Balance	Inventory Account (Raw Materials)	IPS	-3,50						-3,50
Balance	Inventory Account (Interim)	IPS							
Balance	Inventory Account (Finished Goods)	IPC						**	
Balance	COGS Account (Interim)	GPS							
Balance	Receivables Account	CPG					8,00		8,00
Balance	WIP Account (Finished Goods)	IPS	3,50	1,00				-4,50	
Balance Total			0,00	1,00	0,00	0,00	8,00	-4,50	4,50
Income Statement	Sales Account	GPS					-8,00		-8,00
Income Statement	COGS Account	GPS						4,50	4,50
Income Statement	Direct Cost Applied Account	GPS		-1,00					-1,00
Income Statement Total			0,00	-1,00	0,00	0,00	-8,00	4,50	-4,50

If **Finishing Method Related Order** in the Master/Item is set to *Automatically by Shipment*, the production order will be finished as well automatically.

** + 4,50 for Finishing and -4,50 for Shipment → 0,00

The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

SECOND PRODUCTION ORDER WHEN UNIT COST BEFORE FINISHING IS SAME AS CONSUMPTIONS

This example shows the G/L Entries if the Item has **Replenishment Policy Order** and a Related Production Order has been created on the Sales Line.

	Planned	Actual							
Unit Price on Sales Line	8,00								
Unit Cost, Item Card	4,50	4,50							
BOM: Materials Consumption	3,50	3,50							
BOM: Time Consumption	1,00	1,00							
			Posting						
			Material Consumption	Time Consumption	Finishing *	Ship *	Invoice	Closing	Total
Balance	Inventory Account (Raw Materials)	IPS	-3,50						-3,50
Balance	Inventory Account (Interim)	IPS			4,50	-4,50	4,50	-4,50	
Balance	Inventory Account (Finished Goods)	IPC					-4,50	4,50	
Balance	COGS Account (Interim)	GPS				4,50	-4,50		
Balance	Receivables Account	CPG					8,00		8,00
Balance	WIP Account (Finished Goods)	IPS	3,50	1,00	-4,50				
Balance Total			0,00	1,00	0,00	0,00	3,50	0,00	4,50
Income Statement	Sales Account	GPS					-8,00		-8,00
Income Statement	COGS Account	GPS					4,50		4,50
Income Statement	Direct Cost Applied Account	GPS		-1,00					-1,00
Income Statement Total			0,00	-1,00	0,00	0,00	-3,50	0,00	-4,50

If **Finishing Method Related Order** in the Master/Item is set to *Automatically by Shipment*, the production order will be finished as well automatically.

The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.

NEXT PRODUCTION ORDER WHEN UNIT COST BEFORE FINISHING DIFFERS FROM CONSUMPTIONS

This example shows the G/L Entries if the Item has **Replenishment Policy Order** and a Related Production Order has been created on the Sales Line.

	Planned	Actual								
Unit Price on Sales Line	8,00									
Unit Cost on Item Card	4,50	5,00								
BOM: Materials Consumption	3,50	3,75								
BOM: Time Consumption	1,00	1,25								
			Posting							
			Material Consumption	Time Consumption	Finishing *	Ship*	Invoice	Closing	Total	
Balance	Inventory Account (Raw Materials)	IPS	-3,75							-3,75
Balance	Inventory Account (Interim)	IPS			4,50	-4,50	4,50	-4,50		
Balance	Inventory Account (Finished Goods)	IPS					-4,50	4,50**		
Balance	COGS Account (Interim)	GPS				4,50	-4,50			
Balance	Receivables Account	CPG					8,00			8,00
Balance	WIP Account (Finished Goods)	IPS	3,75	1,25	-4,50			-0,50		
Balance Total			0,00	1,25	0,00	0,00	3,50	-0,50		4,25
Income Statement	Sales Account	GPS					8,00			8,00
Income Statement	COGS Account	GPS					4,50	0,50		5,00
Income Statement	Direct Cost Applied Account	GPS		-1,25						-1,25
Income Statement Total			0,00	-1,25	0,00	0,00	-3,50	0,50		-4,25

If **Finishing Method Related Order** in the Master/Item is set to Automatically by Shipment, the production order will be finished as well automatically.

** -0,50 on Invoice and + 5,00 on Production Order → 4,50

The "Interim" postings will only take place if **Expected Cost Posting to G/L** in the Inventory Setup is set to Yes.